Riso shall not be responsible for any damage or expense that might result from the use of this manual.
As we are constantly improving our products, the machine may differ in some respects from the illustrations used in this manual.
Riso shall not be liable for any direct, incidental, or consequential damages of any nature, or losses or expenses resulting from the use of this product or included manuals.

⚠️ Caution:
- Make sure to read the important operational safety information.
- Store this manual close-by, and fully acquaint yourself with the printing machine.

---

For RZ590UI and RZ510UI Models Only
Duplicator
Model: RZ590UI and RZ510UI
RFID System
Model: 444-59003
Contains FCC ID: RPARFMHL00
This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.
The user is cautioned that unauthorized changes or modifications not approved could the user’s authority to operate the equipment.
NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:
- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.
Contains Canada IC: 4819A-RFMHL00
Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.
This Class B digital apparatus complies with Canadian ICES-003.
Cet appareil numérique de la classe B est conforme à la norme NMB-003 du Canada.

---

For RZ570AW and RZ570AN Models Only
This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

---

**Disclaimer:**
- This product contains RFID (Radio Frequency Identification) System.
- The information contained in this document is subject to change without notice.

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- Specifications
- Index
Welcome to the RZ5 Series Model

Thank you for your purchase of this printing machine. The RZ5 series is a digital duplicator with an LCD display. It features an easy-to-use Touch Screen which displays only the relevant buttons for any given task. With an interactive guidance system, highly-sophisticated printer settings can be made with ease.

This manual shows you the machine’s basic and advanced operations using various functions. It also contains cautionary notes, usage and replacement information on consumable supplies and troubleshooting tips.

Please read this manual carefully before using this machine. Reference at any time as needed for more tips and ideas.

Icons Used in This Manual

The following icons are used in this manual.

About the notation

The following icons are used throughout the document.

⚠️ WARNING: Ignoring this warning could cause death or serious injury.
⚠️ Caution: Ignoring this caution could cause injury or damage to property.
⚠️ Important!: Indicates items that require special attention or that are prohibited actions.
Read carefully and follow the directions as instructed.
Note: Gives you useful information.
Tip: Gives you additional hints for more convenience.
[ ] Indicates a reference page.
[ ] Indicates a button or item name on the LCD display.

Indicates which button to touch on the LCD display.

 Indicates the original document.

 Indicates printed copies.
The notation for Operational Instructions and Function Descriptions

The following conventions are used to explain functions and operations.

1) Chapter Title
2) Operation Procedure
3) Display

The operational procedures are outlined in steps. Follow these steps.

About the content of this manual and the illustrations

Displays are illustrated as if currently activated. Some buttons presented in this manual may not be available by default setting, or when the optional device is not installed.

Important!
- Measurements in the text body will be shown in both inch (imperial) and metric formats, but diagrams will show only inch (imperial) measurements.
Before Starting to Use

Safety Guide - Installation

This section describes the precautions to be observed when installing the machine. Read this section before installing the machine.

Note:
- Your dealer will help you to determine a proper location for the machine at the time of delivery.

Installation

**WARNING:**
- Place the machine on the dedicated stand for this model or on a flat and stable surface (maximum of \( \frac{3}{4} \) inches \((10 \text{ mm})\) differential allowed). Injury might occur if the machine falls.
- Install the machine in a well-ventilated area. Failure to do so may result in serious health problems.

**Caution:**
- Install the machine near the electrical outlet to avoid using an extension cord between the machine and the electrical outlet. If an extension cord is absolutely required, do not use one longer than 15 feet \((5 \text{ m})\).
- Allow at least 4 inches \((10 \text{ cm})\) or more of clearance behind the machine so that you can unplug the machine in case of technical difficulties.
- Keep the machine away from dusty environments. Failure to do so may result in fire.

**Important!**
- Avoid installing the machine in the locations listed below. Failure to observe this precaution may lead to machine failure.
  - Locations with exposure to direct sunlight, such as locations close to windows (Curtain all windows that might expose the machine to direct sunlight)
  - Locations that are subject to sudden changes in temperature
  - Extremely hot and humid locations or cold and dry locations
  - Heated locations
  - Locations exposed to direct cold air, direct hot air, or direct radiant heat

Power connection

**WARNING:**
- Do not overload the electrical outlet or extension cord, nor damage the electric cord by placing heavy objects on it or pulling or bending it. This can result in fire or electric shock.
- Do not pull the electric cord but hold the plug itself when unplugging it. This can damage the cord and result in fire or electric shock.
- Do not plug or unplug the electric cord if your hands are wet. This can result in electric shock.

**Caution:**
- Pull out the electric cord plug from the electrical outlet more than once a year and clean the prongs of the plug and their surroundings. Dust collected on these areas can result in fire.

**Important!**
- Check the electric cord and plug for poor connections. Plug the electric cord securely into a nearby electrical outlet.
- Be sure to turn off the POWER switch when connecting or disconnecting a cable.
Safety Guide - Handling and Operation

This section describes the precautions to be observed when handling the machine. Read this section before operating the machine.

Operation Environment

Important!
• Operate the machine under the following appropriate environment conditions.
  Temperature range: 59°F to 86°F (15°C to 30°C)
  Humidity range: 40% to 70% (noncondensing)

Machine Handling

⚠️ WARNING:
• Do not place water containers or metallic objects on the machine. Fire or electric shock may occur if water or metallic objects fall into the machine.
• Do not insert any metallic material or flammable substance into the machine through any opening. This can result in fire or electric shock.
• Do not remove machine covers. Exposing internal parts may result in electric shock.
• Do not disassemble or rebuild the machine by yourself. This can result in fire or electric shock.
• If the machine emits excessive heat, smoke or foul odor, immediately turn off the POWER, unplug the electric cord and contact your service representative. Failure to do so can result in fire or electric shock.
• If something drops inside the machine, immediately turn off the POWER, unplug the electric cord and contact your service representative. Failure to do so can result in fire or electric shock.
• Never stick your hands or fingers in the openings of the machine during operation.
• Keep loose clothing or long hair away from moving parts to avoid becoming entangled.
• Do not place heavy objects on the machine. The objects might fall and cause injury.
• Contact your service representative before moving the machine.

⚠️ Caution:
• Do not open any covers or move the machine during operation.
• Unplug the electric cord, if you do not use the machine for a long time.
• The machine has precision parts and driving parts inside. Do not handle the machine in other ways than described in this manual.
• Do not apply any shock to the machine.

⚠️ Important!
• Do not unplug the electric cord or turn off the power during operation.
• Be sure to open and close all machine covers gently.
Before Starting to Use

Consumables

Important!
• For ink and Master Roll, it is recommended to use the products specified by RISO.
• Store consumables such as Master Roll and ink properly.
  Do not store consumables in the following places:
  – Locations that are subject to direct sunlight or bright locations that are close to windows
    (If there is no other choice, curtain the window.)
  – Locations that are subject to rapid changes in temperature
  – Extremely hot and humid locations or extremely cold and dry locations

Ink Handling

⚠️ Caution:
• If ink gets into your eyes, flush it out immediately with plenty of water. If irritation continues, seek medical attention.
• If ink comes into contact with your skin, wash it off thoroughly using soap.
• Allow plenty of ventilation during printing.
• If you feel unwell during use, seek medical advice.
• Only use the ink for printing purposes.
• Keep the ink out of the reach of children.
Connection with a Computer

You can directly send data from a connected computer to the machine as an original for printing. Because digital data itself is used for making a master, the finish of prints becomes outstanding.

Important!
- Before making the connections, turn off both the machine and computer.
- The maximum allowable voltage for parallel connector input and output is 5 V.

<table>
<thead>
<tr>
<th>Connection Method</th>
<th>Option Needed</th>
<th>Cable</th>
</tr>
</thead>
<tbody>
<tr>
<td>One-to-one connection with a Windows PC</td>
<td>—</td>
<td>Parallel printer cable, IEEE1284 conformed</td>
</tr>
<tr>
<td>One-to-one connection with a Macintosh (Windows PC also acceptable)</td>
<td>RISORINC-NET</td>
<td>Ethernet cable (cross)</td>
</tr>
<tr>
<td>Network connections</td>
<td>RISORINC-NET</td>
<td>Ethernet cable (straight)</td>
</tr>
</tbody>
</table>
Before Starting to Use

Paper Recommendations

Size and Weight Restrictions

The table shows the specifications of the usable print paper.

<table>
<thead>
<tr>
<th>Size</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>$3^{15/16} \times 5^{15/16}$ (100 mm × 148 mm) to $11^{1/16} \times 17^*$ (297 mm × 432 mm)</td>
<td>13-lb bond (46 g/m²) to 110-lb index (210 g/m²)</td>
</tr>
</tbody>
</table>

Important!
- Even when using paper whose sizes and weight are supported by the machine, it may not pass through the machine depending on such factors as paper finish, ambient conditions, and storage conditions. Keep this in mind when using the machine. For more information, consult your dealer.

Do not use the following types of paper, as they can cause jams or misfeeds:
- Extremely thin paper (less than 13-lb bond (46 g/m²))
- Extremely thick or heavy paper (greater than 110-lb index (210 g/m²))
- Wrinkled, curled, folded, or torn paper
- Chemically treated or coated paper (such as thermal or carbon paper)
- Paper having a sticky section or holes (such as an envelope and label paper)

Note:
- Paper with a horizontal grain direction can cause problems with paper supply. Use paper with a vertical grain direction.
- Images are not output onto the entire area of usable print paper. The maximum printing areas differ among models.  
  \[ \text{p.15} \]
RISO does not assure that paper outside the above specifications pass through the machine and can be used for printing.

12  Paper Recommendations
Tips for Better PaperFeeding

To prevent paper jams and misfeeds, follow the directions below:

• When using standard or light-weight paper, set the Paper Feed Pressure Adjustment Lever to “NORMAL”. Then open all four Paper Arrangers.  \( \text{p.29, p.31} \)
• When using thick paper (such as card stock), set the Paper Feed Pressure Adjustment Lever to “CARD”, and open the two inner Paper Arrangers.  \( \text{p.29, p.31} \)
• When using slippery paper, set the Paper Feed Pressure Adjustment Lever to “CARD”.  \( \text{p.29, p.31} \)
• Slide the Feed Tray Paper Guides, Receiving Tray Paper Guides, and Paper Stopper to fit the paper size.  \( \text{p.29} \)
• Use flat printing paper that is free of folds. If curled paper is unavoidable, place the printing paper so that the curl faces down.
• Paper may stick to the cylinder (drum) surface if the top margin is too narrow on the original or if the upper portion of the original uses a large amount of ink. To solve this problem, lower the print position to provide a wider top margin or reverse the top and bottom of the original. Then restart printing from the beginning.

Storing Environment

Store printing paper in a level, dry area. Storing the paper in an excessively humid area can result in paper jams or poor print quality.

After unpacking printing paper, keep the remaining paper wrapped and store it in a moisture-proof box. It is highly recommended to put silica gel in the paper storage box.
Before Starting to Use

Originals

Size and Weight Restrictions

Usable originals are as follows.

<table>
<thead>
<tr>
<th>Using the Stage Glass</th>
<th>Using the Optional ADF unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
<td>Weight</td>
</tr>
<tr>
<td>11½&quot; x 5½&quot; (297 mm x 140 mm)</td>
<td>Max. 22 lb (10kg)</td>
</tr>
<tr>
<td>to</td>
<td></td>
</tr>
<tr>
<td>11½&quot; x 17&quot; (297 mm x 432 mm)</td>
<td></td>
</tr>
</tbody>
</table>

• Originals are scanned according to the size of paper placed on the Paper Feed Tray when masters are made; for the same width, the positions of the Feed Tray Paper Guides.
  When the placed paper is smaller than an original, not the entire original will be scanned.
  When the placed paper is larger than an original, dirt on the glass or shade of the original, for example, may result in unexpected dirt in the area beyond the size of the original.

• Bound originals can also be used on the Stage Glass.

• You can feed automatically up to 50 original sheets when using the optional ADF (Auto Document Feeder) unit.

Note:

• Use the Stage Glass when printing the following originals:
  – Patched or worn originals
  – Wrinkled, curled, folded, or torn originals
  – Transparent originals (such as tracing paper or OHP transparencies)
  – Chemically treated originals (such as thermal or carbon paper)
  – Originals with correction fluid or glue
  – Extremely thin originals (less than 15-lb bond (50 g/m²))
  – Extremely thick originals (greater than 28-lb bond (110 g/m²))
  – Heavy drawing paper
  – Originals with staples or clips

• If an original is wrinkled, curled, or creased flatten it thoroughly so that the originals can be pressed directly onto the Stage Glass during processing.

• If correction fluid or glue is used on an original, thoroughly dry it before placement.

• For an original patched with thick paper, the shade of the patched paper may also be printed.
Maximum Printing Areas and Margins

The maximum printing areas are as follows.

<table>
<thead>
<tr>
<th>Model</th>
<th>Maximum Printing Area</th>
<th>Usable Maximum Print Paper Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>RZ590</td>
<td>117/16&quot; × 161/4&quot; (291 mm × 425 mm)</td>
<td>1111/16&quot; × 17&quot; (297 mm × 432 mm)</td>
</tr>
<tr>
<td>RZ570</td>
<td>117/16&quot; × 161/4&quot; (291 mm × 413 mm)</td>
<td></td>
</tr>
<tr>
<td>RZ510</td>
<td>81/2&quot; × 117/16&quot; (210 mm × 290 mm)</td>
<td></td>
</tr>
</tbody>
</table>

Important!:
- No matter which size of originals is printed, the margins indicated on the figure are required for the originals. Reduce the original if necessary to fit it inside of the margins. Place an original so that its end having a 3/16" (5 mm) margin at least comes to the left of the Stage Glass.

Materials Not to Be Printed

Do not use the machine in any manner which violates the law or infringes on established copyrights, even when making copies for personal use. Consult your local authorities for further details. In general, use discretion and common sense.
Getting Acquainted

Function and Name of Each Part

1) Master Disposal Box (p.134)
   Holds discarded masters.

2) Feed Tray Descent Button (p.30)
   Lowers the Paper Feed Tray when changing or adding paper.

3) Paper Feed Pressure Adjustment Lever (p.29)
   Adjusts the paper feed pressure according to paper in use.

4) Feed Tray Paper Guide (p.28)
   Holds and guides paper. Slide to fit to the sides of paper.

5) Paper Feed Tray (p.28)
   Load print paper on this tray.

6) Horizontal Print Position Adjustment Dial (p.65)
   Move the print position to the left or right.

7) Stage Cover
   Opened and closed when placing the original.

8) Stage Cover Pad (p.141)

9) Stage Glass (p.34, p.141)
   Place the original face-down.

10) Control Panel (p.18, p.19)
    Press the keys to perform various print operations.

11) Display (p.20 - p.25)
    Displays various screens needed for print operations. Touch the buttons on the screen to execute various print operations.

12) Auto Document Feeder (Option)

13) ADF Original Stopper (Option)
    Receives and stops the scanned original.

14) ADF Original Receiving Tray (Option)
    Scanned originals are ejected into this tray.

15) ADF Original Release Button (Option)
    If an original is jammed, press to eject from ADF.

16) ADF Original Guide (Option)
    Slides and adjusts to the width of the original to hold together.
Getting Acquainted

Function and Name of Each Part

17) Ink Cartridge Cap Holder (p.133)
   Secure the Ink Cartridge cap.

18) Front Cover

19) Print Cylinder (Drum) (p.135)

20) Ink Cartridge (p.132)

21) Print Cylinder (Drum) Handle (p.135)

22) Print Cylinder (Drum) Release Button (p.135)
   Unlocks the Print Cylinder (Drum) for removal.

23) Counter
   Counts the number of copies (total print counter) and the
   number of made masters (master counter).

24) Master Making Unit Handle (p.129)

25) Master Making Unit Release Button (p.129)
   Unlocks the Master Making Unit for removal.

26) Master Making Unit (p.129)

27) Paper Jumping Wing (p.69)
   Automatically adjusts to keep printed paper neatly
   stacked.

28) Paper Arranger (p.31)
   Press to open for aligning printed paper.

29) Receiving Tray Paper Guides (p.31)
   Aligns printed paper neatly.
   Slide according to the width of paper to be printed.

30) Paper Stopper (p.31)
   Slide to adjust to the length of print paper size.

31) Paper Receiving Tray (p.31)
   Printed copies are output to this tray.

32) Power Switch (p.28)

33) Stabilizer

34) Master Making Unit Cover (p.129)
   Open and close to install Master Roll.

35) Master Guide Flap (p.130)

36) Thermal Print Head (p.141)

37) Master Roll Holder (p.130)

38) Master Roll (p.129)
Getting Acquainted

Control Panel

The Control Panel features permanent keys such as \( \text{mode} \) and \( \text{display} \). It also has a large-size display that shows various messages and function buttons. This section introduces hardware Key names and functions, as well as the display window and its functions.

1) Mode Key (p.21)
   Use to change modes.

2) Display (p.20 – p.25)

3) Print Quantity Display
   Displays the number of copies, or numeric values entered for various settings.

4) P Key (p.72)
   Use to retrieve stored programs. The indicator on the key lights when set.

5) × Key (p.72)
   Use to move between fields in setup screens, or set up programmed printing.

6) + Key (p.72)
   Use to move between fields in setup screens, or set up programmed printing.

7) C Key
   Cancels entered numerical values, or reset the counter to 0.

8) Print Quantity Keys (0 to 9 Keys)
   Use to enter the number of copies, or the numerical values for various settings.

9) \( \times \) Key (p.72, p.81)
   Use to move between items in a setup screen, or retrieve stored memory.

10) Print Speed Adjustment Keys/Indicator (p.62)
    Select the print speed from five levels. The indicator above the keys shows the current speed level.

11) Print Density Adjustment Keys/Indicator (p.63)
    Select the print density from five levels. The indicator above the keys shows the current density level.

12) Vertical Print Position Adjustment Keys/Indicator (p.64)
    Adjust the print position in the vertical direction (within \( \pm \frac{1}{16} \text{in} \) \( \pm \frac{1}{15} \text{mm} \)) after making a master. The indicator above the keys shows the offset amount from the center. To clear the offset amount, press \( \text{+} \).
13) Start Key
Starts master-making or printing process or executes specified operations. The key is lighted only when the key is active.

14) Proof Key (p.66)
Use when you want to check print result after adjusting the print position, for example. This allows you to print proof copies without affecting the value on the Print Quantity Display.

15) Stop Key
Stops current operation in progress. During the master-making procedure, the machine will not stop until the master-making process is completed.

16) Reset Key
Returns all settings to the initial settings.

17) Wake-Up Key
Wakes up the printer in Energy Saving mode.

18) Auto-Process Key (p.50)
Performs non-stop operation from master-making through printing. When activated, the indicator besides the key lights.

19) Print Key
Makes the printer be ready for printing.

20) Master-Making Key
Makes the printer be ready for making masters.

21) Progress Arrows
Indicates master-making and printing progress status.

1) Master-Making Indicator
Ready to make a master (Auto ON): when 1 is blinking
Ready to make a master: when 1, 2 are blinking
Ready to print: when 3, 4 are blinking
The indicator increases one bar at a time from the left, indicating the progress of the current master-making or printing job.

• If a master-making or printing job is halted, the progress bar stays lit at that position. (Ready for resume)
Getting Acquainted

Display

The Screens and their Various Stages

When the power is turned on, after a brief display of the start-up screen, the initial screen appears.

Power ON

Start-Up Screen (Ex.)

Do Not Set Original Yet

Bootming

Note:
• Start-Up Screen settings
  Select [Start-Up Screen] on the Admin. screen.

Initial Screen (Ex.)

Select an Operation Mode

Mode Screen

RISO Print

Link Mode

Note:
• Initial Screen settings
  You can select [Mode Screen], [RISO Print] or [Link Mode] as the initial screen to best suit your needs.
  Select [Display Priority] on the Admin. screen.
  Refer to the following pages for more information about the different types of Initial Screen.
Getting Acquainted

When [Mode Screen] is selected for the Initial Screen
Select [Mode Screen] if you scan from a wide variety of originals, or if you print from a Linked Printer frequently. The Mode Screen appears at start-up.

Mode Screen

- Touch [MasterMake] to display the Master Making Basic Screen.

- Touch [Printing] to display the Print Basic Screen.

- Touch [Link Print] to display the Link Basic Screen.

Note:
- Refer to “When using a Linked Printer (sold separately)” (p.114) for information on connecting and using a Linked Printer (sold separately).
Getting Acquainted

When [RISO Print] is selected for the Initial Screen

If you are printing directly from the machine, we recommend that you select [RISO Print]. The Print Basic Screen displays at start-up.

Print Basic Screen

When [Link Mode] is selected for the Initial Screen

If you frequently use a Linked Printer, we recommend that you select [Link Mode]. The Link Basic Screen displays at start-up.

Note:

• The key can be set to function as “Mode Selection” or “Loop.”

Select [Mode Key Pattern] on the Admin. screen.

Link Basic Screen

Note:

• Refer to “When using a Linked Printer (sold separately)” (p.114) for information on connecting and using a Linked Printer (sold separately).

[Mode Selection]

Pressing the key will open the Mode Screen no matter which screen you are currently on.

The screen changes as shown below when the key is pressed.

• Normally: "Master Making Basic Screen" ←→ "Print Basic Screen"

• When a Linked Printer is connected: "Link Basic Screen" ←→ "Master Making/Print Basic Screen"
Other screens

◆ Selections Screen
Quickly change settings for a function or open its screen.

◆ Functions Screen
Access to a variety of functions.

◆ Admin. Screen
Changes the default values of various functions.
Getting Acquainted

Basic Screen Layout

The name and function of each area of the basic screens are explained below. The display of the basic screen differs depending on whether you are scanning a paper document or printing from a computer.

Printing from a Paper Document

1) Tab Area
   Touch a tab to display its screen.

2) Functions Area
   The main functions for master-making/printing steps. Each button shows the current setting. Touch the button to make changes.

3) Direct Access Area
   Up to four buttons can be selected in advance. Use this area to store most frequently-used functions. You can make selections on the Admin. screen. * p.106

4) Status Area
   Displays the current status of the machine and the Linked Printer (sold separately).
   - Color of the currently installed Print Cylinder (Drum).
   - Current status of the Linked Printer. (A Linked Printer will not be displayed unless entered on the Admin. screen.)
      - [ERROR]: Error in network, etc.
      - [---]: Linked Printer information cannot be retrieved.
      - [READY]: Linked Printer is ready
Printing from a Computer Data

1) Tab Area
   ("Selections" and "Admin." tabs are disabled)
   Touch a tab to display its screen.

2) Job Properties Area
   Properties of the current print job is displayed.
   Refers to the computer data ready for print output.

3) Job Operation Area
   - [Renew Page]: Create another master when current
     one is damaged or compromised, without having to
     download data from the computer.
   - [Skip Page]: Stops processing the current page and
     moves on to process the next page.
   - [Clear All]: Stops the current process altogether.

4) Paper Button
   p.49

5) Auto Print
   A printing operation can be set to stop at certain points.
   (overrides driver settings)

6) Optional Device Area
   Displays when an optional device is attached.
   Touch to activate.

7) Status Area
   Displays the current status of the machine and its Linked
   Printer (sold separately). This area shows the same information as that on
   the "Printing from the Original Document" screen. (p.24)

Note:
- Depending upon the usage environment, some of the "Admin." features may not be available ("Admin." tab may not
  be displayed). Consult your dealer (or authorized service representative) for details.
- For information on other screens and their functions or settings, refer to corresponding pages.

Buttons on Touch Screen
Select buttons by lightly touching with a finger.
Touch again to cancel the selection. Avoid pressing with excessive force.

Not Selected.
Selected.
Buttons in gray cannot be selected.

Frequently Used Buttons
Activates/Executes a setting.
Cancels a setting.
Closes a current window.
Switch pages.
Increases/decreases selected values (numbers, location, etc.).
Scrolls through screens.
Getting Acquainted

Basic Process

Printing from a Paper Document

A placed original is scanned by the scanner, and a generated master is rolled around the Print Cylinder (Drum). After a while, proof copy is performed. After checking the print result, enter the number of copies to be printed and start printing.

Printing from a Computer Data

Data sent from a computer is transformed into images, and a generated master is rolled around the Print Cylinder (Drum). You can send instructions for printing from the computer (through the printer driver).

Note:
- Linked Printer (sold separately)
  For a small quantity job, printing from a laser printer may be more economical than creating and printing from a master.
  When a printer is connected to the machine, you can scan data into the machine, then print from the Linked Printer. This process is called Link Printing. p.114
Basic Operations

Preparing to Print

First, set up the Paper Feed Tray and Paper Receiving Tray of the machine.

Important:
• Do not use unsuitable paper, or mix paper of different sizes. Doing so can cause paper jams and damage the machine.
  ➔ p. 12

Setting up the Paper Feed Tray and Loading Paper

1) Turn the power ON.

2) Open the Paper Feed Tray.

3) Load paper.
   1) Place paper in the printing orientation.
   2) Slide the Feed Tray Paper Guides to fit to the sides of the paper. Then turn the right and left Feed Tray Paper Guide Levers to lock the guides.

Pull the Paper Feed Tray to open until it comes to a rest.

Important:
• Make sure that the Feed Tray Paper Guides fit tight up against the paper. Failure to do so can produce undesired results.

Note:
• Custom size paper must be registered on the Admin. screen before use.
  ➔ p. 109
Failure to do so may create an incomplete master.
4 Select the paper feed pressure.

Position the Paper Feed Pressure Adjustment Lever according to the finish of the paper.
NORMAL: For standard paper
CARD: For thick or smooth-surface paper

5 Check the Basic Screen.

Note:
- Paper size is automatically detected. When size display shows [---], custom size paper is loaded, or Feed Tray Paper Guides are not properly set against the paper.
- Make sure that the paper fits tightly against the Feed Tray Paper Guides. When using custom-sized paper, touch [Paper] and select the size. $p.49$
Basic Operations

Adding or Replacing Paper
When you add paper or replace with paper of a different size at the time of printing, press the Feed Tray Descent Button to lower the Paper Feed Tray.

• Press the Feed Tray Descent Button to lower the Paper Feed Tray.
• If you press and hold the button, the Paper Feed Tray will be lowered until you depress the button.
• When the tray runs out of paper or you remove all paper, the tray is automatically lowered to the bottom.

Important!
• When changing to a different paper size, remember to readjust the Receiving Tray Paper Guides and Paper Stopper.
• When changing to a different quality paper, remember to adjust the Paper Feed Pressure Adjustment Lever.

Closing the Paper Feed Tray
Before closing the Paper Feed Tray, remove the paper and widen the Feed Tray Paper Guides to the limits. Then close the Paper Feed Tray.
Setting up the Paper Receiving Tray

1. Open the Paper Receiving Tray.
   - Pull the Paper Receiving Tray down until it comes to a rest.

2. Position the Receiving Tray Paper Guides.
   - 1) Raise the Receiving Tray Paper Guides.
   - 2) Hold their lower part and slide them to fit the paper width.

   Important!:
   - For thick paper such as drawing paper, position the Receiving Tray Paper Guides a little wider than the actual paper width.

3. Set the Paper Stopper.
   - 1) Raise the Paper Stopper.
   - 2) Slide to fit the length of the paper.

4. Adjust the Paper Arrangers.
   - Alignment of paper is affected by sizes and strength of paper. Adjust the Paper Arrangers so that printed paper is aligned. Press the Paper Arranger to push the plates out, pull up to pull them in.

   - For plain paper

   Press to open all of the four Paper Arrangers.

   - For plain paper with images lopsided on page

   Press to open the two Paper Arrangers on the more heavily printed side.

   - For thick paper

   Press to open the two Paper Arrangers (right and left) closer to the machine.
Basic Operations

Closing the Paper Receiving Tray

Remove all printed copies and follow the steps below to close the Paper Receiving Tray.

1) Slide the Paper Stopper to the edge of the Paper Receiving Tray.

2) Fold in.

3) Pull up the Paper Arrangers, slide the Receiving Tray Paper Guides to the left and right as far as they will go.

4) Fold in.

5) Close the Paper Receiving Tray.
Printing from a Paper Document or Book

The steps for scanning an original for printing are explained below.

Note:
- See “When using a Linked Printer (sold separately)” (p.35) to print from a Linked Printer (sold separately) with Auto-Link function.

1 Make sure the machine is ON.

Check the Control Panel.

Note:
- When the power is OFF, both the Display and the key are off. Turn the power ON.
- If the key is lit, the machine is in Energy Saving mode. Press the key to cancel Energy Saving mode.

2 Check for printing paper.

Make sure paper is loaded. To load or to change the paper, see the following page: p.28
After replacing with paper of a different size, adjust the position of the Receiving Tray Paper Guides and Paper Stopper.

3 Check the Display.

- If current screen is in Mode Selection, touch [MasterMake] to switch to the Master Making Basic Screen.

The following screen appears.

- Make sure either the Master Making Basic Screen or Print Basic Screen is displayed, and go to step 4.

Note:
- When you see [Data-Map] in the Status Area, the machine is busy receiving electronic data from the computer. Please wait a moment.
- If you see Link Basic Screen, press the key to switch to Master Making Basic Screen.
4 Place the original.
Place the original on the Stage Glass or in the optional ADF (Auto Document Feeder) unit.

◆ When placing on the Stage Glass

Place the original face down on Stage Glass. Align center on the top edge, and close Stage Cover.
Magazines, books, scrap books, etc. should be placed on Stage Glass.

◆ When placing in the ADF unit (Option)

Use the ADF unit if you are printing multiple originals in succession. Place originals face-down and then adjust the ADF Original Guides to the width of the originals. Insert the originals as far into the ADF unit as possible.

Important:
• The ADF unit can accommodate originals of $39/16'' \times 51/2''$ ($90 \text{ mm} \times 140 \text{ mm}$) and above. Smaller originals should be placed on the Stage Glass.
• Do not place multiple originals of differing sizes or otherwise unsuitable originals into the ADF unit. Doing so can cause paper jams and damage the machine. 
  ➔ p.12
• Once the original is placed into the ADF unit, “Auto Process” setting is turned ON. Press the key to turn it OFF. Default “Auto Process” setting for the ADF unit can be changed on the Admin. screen. 
  ➔ p.99

5 Configure print functions.

In the Master Making Basic Screen, select functions as needed.

Note:
• The following selections are available:

  ◆ Auto Process (➔ p.50)
  Making a master and printing in one pass

  ◆ Image Processing mode (➔ p.44)
  Selecting Image Processing mode for the document

  ◆ Scanning Contrast (➔ p.45)
  Selecting Scanning Contrast for the original

  ◆ Size (➔ p.46)
  Enlarging/Reducing the Image

  ◆ Paper (➔ p.49)
  Printing custom-sized paper

  ◆ Program (➔ p.70)
  Automatic sorting into groups

  ◆ Memory (➔ p.81)
  Storing frequently-used settings to memory

  ◆ Dot Process (➔ p.51)
  Applying Dot Process to photos

  ◆ Ink Saving (➔ p.53)
  Saving Ink when printing
Basic Operations

6 Press the \[\text{START}\] key.

Starts scanning of the original. A master is made once the scan is completed, and a proof copy will be printed.

Tip:
Auto Idling
When “Auto Idling” is set to ON, idling operations may occur when master-making process is initiated. Factory default is set to idle automatically at the beginning of the master-making when the machine is inactive for over 12 hours. To toggle “Auto Idling” ON/OFF, or to modify number of hours before activating next idling, go to the Admin. screen. \[\text{p.100}\]
Idling can also be manually initiated when making a master. \[\text{p.91}\]

Note:
When “Auto Process” is selected, the process will be different. \[\text{p.50}\]

Tip:
When using a Linked Printer (sold separately)
The “Auto-Link” function allows you to select the output device according to print volume. (Factory default is set to print 20 or more copies from the machine, 19 or less from a Linked Printer.) However, when the following functions are selected, all copies are printed from the machine.
• 2 Up
• 2 in 1
• Book Shadow
• Program
• Ink Saving

Important!
• Be sure to enter the number of copies before pressing the \[\text{START}\] key. The output device will be chosen according to the number of copies specified. When set to 0, pressing the \[\text{START}\] key starts the master-making process on the machine.

Note:
• The “Link-Free Volume” setting, which affects the automatic selection of the output device, can be modified on the Admin. screen. \[\text{p.102}\]

Tip:
2 Up/2 in 1 (\[\text{p.54}\])
Printing two originals side-by-side on one sheet

Book Shadow (\[\text{p.59}\])
Printing from magazines or books

Max. Scan (\[\text{p.94}\])
Making a master that utilizes the maximum printing area

ADF Semi-Auto (\[\text{p.95}\])
Allows you to check a proof copy before printing starts
• This setting is available when the ADF (Auto Document Feeder) unit (Option) is installed.

Idling Action (\[\text{p.91}\])
Manually activate the idling action

Renew Page (\[\text{p.93}\])
Duplicating a master

Job Separation
• This setting is available when the Job Separator (option) is installed.

Tip:
When using a Linked Printer (sold separately)
The “Auto-Link” function allows you to select the output device according to print volume. (Factory default is set to print 20 or more copies from the machine, 19 or less from a Linked Printer.)

However, when the following functions are selected, all copies are printed from the machine.
• 2 Up
• 2 in 1
• Book Shadow
• Program
• Ink Saving

Important!
• Be sure to enter the number of copies before pressing the \[\text{START}\] key. The output device will be chosen according to the number of copies specified. When set to 0, pressing the \[\text{START}\] key starts the master-making process on the machine.

Note:
• The “Link-Free Volume” setting, which affects the automatic selection of the output device, can be modified on the Admin. screen. \[\text{p.102}\]
Basic Operations

7 Check the proof copy result.

When a proof copy is printed, the Print Basic Screen will be displayed automatically. Check the proof copy; e.g., print position and density.

If necessary, change print position and density.

- Print Position (p.64)
- Print Density (p.63)
- Interval Printing (p.67)
- Jump Wing Control (p.69)

After adjustment, press the \( \text{key} \) to print a proof copy.

Important!
- When the machine has not been used for a long period of time, the print quality may suffer due to dry ink on the Print Cylinder (Drum). Press the \( \text{key} \) to print proof copies several times.

Note:
- You can also adjust the print position (up and down only), the density, and the speed while print process is in progress.

8 Enter the number of copies using the Print Quantity Keys.

The specified number is displayed on the Print Quantity Display.

9 Press the \( \text{key} \).

The specified number of copies will be printed.

Note:
- To change the number, press the \( \text{C} \) key, then re-enter the correct number.

Important!
- Press the \( \text{key} \) to interrupt printing operation currently underway.
- When printing from a computer, if the machine is inactive for a certain period of time, it determines that the current job is completed, even if the actual printing is still under way. If another person accidentally initiates another job from the computer, this will cause a new master to be made, discarding the current one. To prevent this from occurring, you may set a “Reserve Period”. We recommend that you activate the “Reservation” setting when printing leaflets etc. to prevent interruption.

\( \text{p.90} \)
10 Press the \( \text{\textcopyright} \) key when print job is complete.

The setting returns to its default value.

Note:
1. After printing is completed, the master remains on the Print Cylinder (Drum). To protect confidential documents from unauthorized duplication, use the Confidential feature to discard the master after printing.
(p.92)

Note:
1. Easily restore current settings by saving them into memory. Saved settings can be retrieved even when the \( \text{\textcopyright} \) key is pressed, or after turning the power off.
(p.81)

11 Remove the printed paper.

Open the Receiving Tray Paper Guides and remove the paper.
Basic Operations

Printing from a Computer Data

[Direct Print]

The machine can receive and print the original data created on a computer. The data will be digitally processed, thus achieving high quality prints.

Important!

• First, install a proper printer driver on your computer. See the RISO Printer Driver User's Guide for installation details.

Auto Process and Stop Timing

Auto Process: Auto Process is a combined automated steps of receiving data from the computer, making a master, and printing.

Stop Timing: During each process, in order to adjust settings or to change paper, you can stop the operation.

To activate "Auto Process", open the printer properties dialog box on the computer and select "Full Auto". (A proof copy will not be printed.)

To temporarily halt an operation during the creation of a master or during print process, select one of the following three options for "Process" in the printer properties dialog box.

• Semi-Auto(Print)
  Halts the operation before master-making:
  To change settings, to change paper and to change Print Cylinder (Drum)

• Semi-Auto(Master)
  Halts the operation before printing:
  To print proof, to adjust ink density, to adjust positioning and to change printing speed

• Manual
  Stops twice; before making a master, and again before printing.

Note:

• The stop timing can also be specified from the machine.
  p.43

• This manual provides only a summary of functions available when printing from a computer.
  See Riso Printer Driver User’s Guide for further details on sending data and other settings.
Basic Operations

Printing Computer Data

1 Make sure the machine is ON.

Check the Control Panel.

Note:
- When the power is OFF, both the Display and the \( \text{key} \) are off. Turn the power ON.
  \( \text{(p.28)} \)
- If the \( \text{key} \) is lit, the machine is in Energy Saving mode. Press the \( \text{key} \) to cancel Energy Saving mode.

- The machine automatically wakes up from Energy Saving mode when data is sent from a computer, and it starts processing the data.
- If you are using RISORINC-NET (Option), you can check the machine status (power ON/OFF, paper settings, etc.) remotely from your computer monitor.

2 Check for printing paper.

Make sure paper is loaded.
To load or to change the paper, see the following page:
\( \text{(p.28)} \)
After replacing with paper of a different size, adjust the position of the Receiving Tray Paper Guides and Paper Stopper.
\( \text{(p.31)} \)

3 Set printing options from your computer screen.

Important!
- Make sure to uncheck the “Collate” option in the Print dialog box.
- When the machine has not been used for a long period of time, the print quality may suffer due to dry ink.
  Before printing, either perform an Idling Action (\( \text{(p.91)} \)) (especially when using Full Auto mode) or press the \( \text{key} \) to print proof copies several times.

4 Click [OK] on the print dialog box.

Data is sent from the computer.
When the machine receives data, a print job automatically starts in accordance with the printer driver settings.
Skip to step 6 if you are printing in Full Auto.

Note:
- If the data contains multiple pages, all pages are printed at once.
- To manually stop a job during master-making or printing operation, press the \( \text{key} \). In master-making process, the machine will stop after the master is made. In the printing process, the machine will stop printing.
  Press the \( \text{key} \) to resume the job.
- You can also adjust Print Position, the density, and the speed while Print process is in progress.
- Entering the number of copies from the Print Quantity Keys will override the number specified in the print driver dialog.
Basic Operations

Tip: Job List Screen

Once the data is received, touch the [ ] on the Basic Screen to review current Job List. From the Job List screen, you can initiate output for jobs pausing for output, or cancel jobs that are "Paused/Data-Mapping/Waiting".

5 Press the [ ] key.

Resumes previously halted process (master-making or printing).

6 Remove the printed paper.

Open the Receiving Tray Paper Guides and remove the paper.

Note:
- After printing is completed, the master remains on the Print Cylinder (Drum). To protect confidential documents from unauthorized duplication, use the Confidential feature to discard the master after printing.
  - p.92

Tip: When using a Linked Printer (sold separately)
When "Auto Process" is activated, "Online Auto-Link" can be selected to specify output device in accordance with the print quantity.
  - p.102
  - p.114

Tip: [Direct Print]
Changing Output Directions

Output can be controlled from the Master Making/Print Basic Screens.

- **[Skip Page]**
  Cancels a pending page, and start processing the next page. Use this button when current file has extra, unwanted pages.

- **[Clear All]**
  Deletes all currently queued jobs. Use this button to delete a job sent by a mistake, or pending jobs no longer needed.

**Important!**:
- **[Skip Page]** and **[Clear All]** are disabled during master-making or printing processes. Press the key to modify directions while master-making or printing is in progress. (In master-making process, the operation will stop after the master is made. In print process, the print job is halted.)

**Note**:
- Pressing either the key or the key while waiting for a command (under Ready to Make Master/Ready to Print screens) will delete the pending job.

**When selecting [Skip Page]**

1. **Touch [Skip Page].**

2. **Touch [OK].**

   Stops processing the current page and moves on to process the next page.
Basic Operations

When selecting [Clear All]

1 Touch [Clear All].

2 Touch [OK].

Clears current job.  
Starts processing next data in queue.
Changing Stop Timing

Stop timing as set on the printer driver takes priority by default. However, the settings can be changed on the machine while the machine is halted.

Note:
- If “Auto Print” is set to ON on the machine driver, press the key to stop the operation and to make changes.

1. **Touch the “Auto Print” function button.**

   - [ON]: Makes a master then automatically prints.
   - [Semi-Auto(Print)]: After data the is received, the operation stops before making a master.
   - [Semi-Auto(Master)]: After a master is made and a proof copy is printed, the operation stops.
   - [Auto Process OFF]: Stops before making a master, and then again before printing.

Note:
- See p.38 for details regarding operations after each stop.

2. **Select the desired function.**

3. **Touch [OK].**

The following screen appears.

The Auto Print screen appears.

Returns to Basic Screen. Auto Print setting is updated.
Functions for Master-Making

Selecting Image Processing Mode [Image]

In order to make a master best suited for the original document, select an appropriate mode depending on whether original contain only text (Line), photo, or both of them.

Note:
• Default Image Processing mode can be set on the Admin. screen.

1 Touch [Image] on the Master Making Basic Screen.

2 Select the appropriate Image Processing mode for the original.

• [Line]: Only text contained; e.g., text document, newspaper
• [Photo]: Only photos contained
• [Duo]: Both text and photos contained
• [Pencil]: pencil drawings or lightly printed documents

3 Touch [OK].

The following screen appears.

Returns to the Master Making Basic Screen. Image Processing mode is updated.

Note:
• Some functions are not available in certain Image Processing mode settings.
Functions for Master-Making

Selecting Scanning Contrast for the Original [Contrast]

Scanning contrast can be adjusted to accommodate background color or ink density of the original. Specify by selecting Auto or numeric levels (1-5).

In the Auto mode, [Contrast] is automatically adjusted to the background color of the original for printing.

**Important!:**
- “Auto” is available only when Image Processing mode has been set to “Line”.
  
  [p.44]

**Note:**
- Default Scanning Contrast can be set on the Admin. screen.
  
  [p.99]

1. Touch [Contrast] on the Master Making Basic Screen.

2. Touch the desired contrast or [Auto].

3. Touch [OK].

The following screen appears.

Returns to the Master Making Basic Screen. Contrast is updated.

Levels of scanning contrast:
1) Very Light
2) Light
3) Standard
4) Dark
5) Very Dark
Functions for Master-Making

Enlarging/Reducing Originals

[Standard Ratio] [Margin+] [Zoom]

The document can be printed enlarged or reduced. The following methods can be used to enlarge/reduce the original.

◆ Standard Ratio
   Enlarging or reducing a standard-sized original (Letter, Legal, A4, B5 etc.) to print in another standard size.

◆ Margin+
   Reducing the original slightly. This feature is useful when allowing binding margins, or when text or diagram extends beyond the printing area.
   → p.15
   Specify reduction rate of 90%-99% on the Admin. screen.
   → p.99

◆ Zoom
   Allows you to specify numerical resize ratio. Specify the zoom ratio between 50% and 200% in increments of 1%.

Note:
- To avoid paper jam, flipping or ink smudges on the back side by design the machine does not print too close to the edge. The top edge in particular needs \( \frac{3}{16} \) (5 mm) of margin space.
  → p.15
- \( \frac{3}{16} \) (5 mm) wide area on the top edge (marked ▲) of the Stage Glass (or the ADF unit) cannot be scanned, regardless of enlargement or reduction settings.
- Do not position the original within \( \frac{3}{16} \) (5 mm) of the top edge, or the top edge of its printed image will be cut off. This \( \frac{3}{16} \) (5 mm) margin will remain even in the “Max. Scan” setting.
  → p.94
- If the original document has no margin on its top edge, the top \( \frac{3}{16} \) (5 mm) of its print will be cut off even when [Margin+] is selected. Move the original about \( \frac{3}{16} \) (5 mm) inwards from the top edge of the Stage Glass and reduce the size.
Enlargement and Reduction by Standard Ratio
[Standard Ratio] [Margin+]

1 Touch [Size] on the Master Making Basic Screen.

2 Touch the button corresponding to the desired size.

3 Touch [OK].

Important!
- The “Margin+” setting is not available when [Zoom] is selected.
Enlarging and Reducing with the Zoom Function [Zoom]


2. Touch [Zoom].

3. Touch ▲▼ to change ratio.

Note:
- Print Quantity Keys can also be used to enter numbers.
- Press the key to restore the original size (100%).

4. Touch [OK].

The reproduction size can be increased/decreased in increments of 1%.

Returns to the Master Making Basic Screen. Size is updated.
Using Custom-Sized Paper [Paper]

The machine automatically detects standard-sized paper in the Paper Feed Tray to create a correct size master for printing. However, because non-standard paper sizes cannot be detected, they must be manually specified before a master can be made.

**Important!:**
- Custom paper size must be registered on the Admin. screen. Failure to do so may make an incomplete master. 
  
  
  $p.109$


2. Touch the desired paper size.

   - Touch [Auto] to use standard-size paper.

3. Touch [OK].

   The following screen appears.

   Returns to the Master Making Basic Screen. Paper size is updated.
Functions for Master-Making

Automatic Printing [Auto-Process]

Master-making and printing can be performed automatically in sequence.
When "Auto-Process" is selected, simply enter number of copies to print, then press the key.

Note:
• When printing is completed, Print Quantity will restore the number originally entered.
• On the Admin. screen, you can make such a setting that "Auto-Process" is always set to ON when you reset or start the machine.
  p.99

Press the key.

The Auto-Process indicator turns on.

Note:
• To cancel "Auto-Process", press the key again. The indicator turns off.
Processing Photos with Dot Screen

[Dot Process]

“Dot Process” function processes photo originals with dot screening in order to print more clearly. Select from two types of dot patterns.

Note:
• “Dot Process” is not available when Image Processing mode has been set to “Line” or “Pencil”.

1. Touch [Functions] on the Master Making Basic Screen.

2. Touch [Dot Process].

3. Select a dot pattern.

   - [Message]
     - Number: 1, 2
     - Dot Process: Fine, Coarse
     - Equivalent Lpi: 106, 53

   - Note:
     - Touch [OFF] to cancel the [Dot Process].

4. Touch [OK].
Functions for Master-Making

The following screen appears.

Returns to the Functions Screen. Dot Process setting is updated.
Saving Ink [Ink Saving]

Selecting “Ink Saving” makes a master that requires less ink when printing.

**Important!**:
- This function is not available when printing the data from a computer.
- The ink conservation process may result in lighter prints than usual.
- “Contrast” and “Print Density Adjustment” functions are not available when [Ink Saving] is selected.

1. Touch [Functions] on the Master Making Basic Screen.

2. Touch [Ink Saving].

“Ink Saving” is set.
Functions for Master-Making

Printing Side-by-Side on One Sheet

[2 Up] [2 in 1]

“Multi-Up” function prints multiple originals on one sheet. The function in which two copies of the same original are printed side-by-side is called “2 Up”. The function in which different originals are printed side by side is called “2 in 1”.

Important!:
- Use standard-sized paper when using the “Multi-Up” function. With custom size paper placed, you cannot perform “Multi-Up” printing even when the size is stored on the Admin. screen.

◆ 2 Up
Prints two copies of the same original side-by-side on one sheet of paper.

◆ 2 in 1
Prints two different originals side-by-side on one sheet of paper. The printed copies will be free from a shadow line in the middle.

Note:
- Each original document can be scanned separately with its own unique scanning properties such as reduction/enlargement ratio.
Tips for Multi-Up Printing

Follow these tips when using "Multi-Up (2 Up or 2 in 1)."

◆ Orientation of print paper
  Always place paper in the Paper Feed Tray as shown below.

◆ Orientation of originals
  Always place the original on the Stage Glass or into the ADF unit (option) as shown below.

◆ Margin
  Leave a margin of at least 3/16" (5 mm) on the top edge of the Stage Glass. Allowing a proper margin is critical in well-balanced 2 Up positioning.
  p.12

  Note:
  • The margin on the top edge (3/16" (5 mm)) will not be enlarged or reduced.
Functions for Master-Making

◆ Enlargement/reduction ratio

Use the following chart to determine the proper resizing ratio for a Multi-Up (2 Up or 2 in 1) printing.

<table>
<thead>
<tr>
<th>Printing Paper</th>
<th>Original</th>
<th>Letter</th>
<th>Statement</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ledger*</td>
<td>100%</td>
<td>129%</td>
<td></td>
</tr>
<tr>
<td>Legal*</td>
<td>78%</td>
<td>100%</td>
<td></td>
</tr>
<tr>
<td>Letter</td>
<td>65%</td>
<td>100%</td>
<td></td>
</tr>
<tr>
<td>Statement</td>
<td>50%</td>
<td>65%</td>
<td></td>
</tr>
</tbody>
</table>

* Not available in RZ510 model

Note:

• The “Size” button is in the Master Making Basic Screen. Specify the enlargement/reduction ratio as necessary.

◆ Multi-Up Interval

“Multi-Up” performs scanning twice.
The interval between the first scan and the second scan is called “Multi-Up Interval”.
Replace originals or change settings for the second scan during the “Multi-Up Interval”.

Note:

• Default “Multi-Up Interval” can be set on the Admin. screen. The factory default is 15 seconds.

• p.46

• p.100
Operational Procedure

1 Touch [Functions] on the Master Making Basic Screen.

2 Touch [2 Up] or [2 in 1].

3 Place an original.

   ◆ When placing on the Stage Glass
   Place the original face down to the left edge of the Stage Glass as shown.

   ◆ When placing in the ADF unit (Option)
   Place the original face-down in the ADF unit.
   (For 2 in 1, place one on top of the other.)
   When Image or Size requirements are different for each original, place one at a time.

Important:
- Use originals larger than 3 5/16" × 5 1/2" (90 mm × 140 mm) in the ADF unit (option).
- Smaller originals should be scanned from the Stage Glass.
4. **Make necessary settings.**
Make various settings as needed.

**Note:**
- When printing "2 in 1", the following settings can be made for each original:
  - Image Processing mode (p.44)
  - Scanning Contrast (p.45)
  - Size (p.46)
  - Dot Process (p.51)

5. **Press the key.**

Starts scanning of the original.
A proof copy is printed once the data is processed.

- **When placing on the Stage Glass**
  - 2 Up
    - Press the key to start scan.
  - 2 in 1
    - Press the key to start the first scan. A beep will indicate the pause for the Multi-Up Interval. Place the second original, make any necessary settings, and press the key again.

**Important!:**
- If you do not press the key within the Multi-Up Interval time, the half of the print will be blank.

- **When placing in the ADF unit (Option)**
  - 2 Up
    - Press the key to start the first scan. Place the original again within the Multi-Up Interval. Scan of the second original starts automatically.
  - 2 in 1
    - Place two originals stacked in the tray. Press the key to scan automatically.
    - If second original requires different settings than the first, place the first original in the ADF unit, then press the key. Change setting during the Interval, position the second original in the ADF unit. Scan starts automatically.

6. **Enter the number of copies using the Print Quantity Keys.**

The specified number is displayed on the Print Quantity Display.

**Note:**
- To change the number, press the key, then re-enter the correct number.

7. **Press the key.**

Multi-Up printing will start.

---

**Important!:**
- Either Stage Glass or ADF unit may be used at one time, but not both. If the first scan is made from an original on the Stage Glass, the second one must also be scanned on the Stage Glass, and vice versa.

**Note:**
- If there exists an original in the ADF unit when "Auto-Process" is "ON", 2 in 1 printing is sequentially performed.
Printing from Bound Documents

[Book Shadow]

This function erases the binding "spine" shadow in the center when printing from such bound originals with facing as magazines and books.
Select from 5 different widths to erase;
USA models: ¾", 1¾", 1½", 2", 3½"
Metric models: 20mm, 30mm, 40mm, 50mm, 80mm

Important!
- The original must be placed in the orientation as shown below. The shadow (dotted area) will be erased.

Note:
- Once the "Page Size" is specified, anything beyond the area will not be scanned.
- "2 Up" and "2 in 1" settings are not available when [Book Shadow] is selected.

1 Touch [Functions] on the Master Making Basic Screen.
2 Touch [Book Shadow].
Functions for Master-Making

3 Touch [ON].

The following screen appears.

4 Touch to select the desired [Page Size] and [Erasure Width].

5 Touch [OK].

Page Size and Erasure Width can be selected.

Returns to the Functions Screen. Book Shadow setting is updated.

60 Printing from Bound Documents [Book Shadow]
Changing the Print Speed

[Print Speed Adjustment]

You can select the print speed from five levels; from 60 to 130 copies/minute. The print speed may be adjusted while printing is in progress.

Note:
- Set the default print speed on the Admin. screen.
  The factory default is level 3 (approximately 100 copies/minute).

Press the \( \text{or } \) key to adjust the print speed.

1) Print Speed Indicator
   Shows the current print speed.

2) \( \text{Key} \)
   Increases the print speed incrementally.

3) \( \text{Key} \)
   Decreases the print speed incrementally.

Indicator level and print speed

<table>
<thead>
<tr>
<th>Indicator Level</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Print Speed (copies/minute)</td>
<td>Approx. 60</td>
<td>Approx. 80</td>
<td>Approx. 100</td>
<td>Approx. 120</td>
<td>Approx. 130</td>
</tr>
</tbody>
</table>
Adjusting the Print Density

[Print Density Adjustment]

You can select the print density from five levels. The print density may be adjusted while printing is in progress.

**Important!:**
- “Print Density” is not available when [Ink Saving] is selected.

**Note:**
- The default print density can be set on the Admin. screen.
  - The factory default is set at level 3 (Standard).

Press the ← or → key to adjust the print density.

1) Print Density Indicator
   - Shows the current print density.
2) → Key
   - Increases the print density incrementally.
3) ← Key
   - Decreases the print density incrementally.
Functions for Printing

**Adjusting the Print Position**

[Print Position Adjustment]

Use the Vertical Print Position Adjustment keys to adjust the print position in the vertical direction; and use the Horizontal Print Position Adjustment Dial (located on Paper Feed Tray) to adjust it in the horizontal direction.

Adjustment range: Vertical direction: ±19/32" (±15 mm) Horizontal direction: ±3/8" (±10 mm)

The vertical positioning may be adjusted while Printing is in progress.

**Important!:**
- After adjusting the print position, print a proof copy to check the result.

**Vertical (Up/Down) Adjustment**

Press the or key to move up or down.

1) Original Position Indicator
   Indicates when vertical positioning has not changed.

2) Key
   Each press shifts the print position upward in steps of about 1/64" (0.5 mm).
   Bottom ➔ Top

3) Key
   Press to return to original position.

4) Key
   Each press shifts the print position downward in steps of about 1/64" (0.5 mm).
   Bottom ➔ Top

The Print Basic Screen shows current vertical adjustment.
Horizontal (Left/Right) Adjustment

1. Press the Feed Tray Descent Button to lower the Paper Feed Tray.

2. Turn the Horizontal Print Position Adjustment Dial to move horizontally (left or right).

- Turning clockwise
  - Paper: moves to right
  - Print Position: moves to left

- Turning counter-clockwise
  - Paper: moves to left
  - Print Position: moves to right

Check the amount of offset from the center by looking at the gauge beside the Paper Feed Tray. (Horizontal adjustment cannot be checked on the Display.)

Important!
- Be sure to adjust the Receiving Tray Paper Guides after moving left or right. [p.31]
- Be sure to re-position the Paper Feed Tray to center after printing is completed.
Functions for Printing

Printing Proof Copies [Proof]

After making adjustments to the print position or density, check the print quality in a proof copy. Proof copies are not counted towards the number of copies displayed on the Print Quantity Display.

Note:
- The machine will continue to print proof copies if the key is held down.
- A proof copy cannot be printed from a Linked Printer (sold separately).

Press the Proof key.

A single proof copy is printed.
Keeping Printed Copies Dry [Interval]

By allowing the cylinder (drum) to skip a rotation during printing and extend the printed paper ejection interval, the ink has time to dry, preventing it from leaving marks on the back of the next sheet. Skip Rotation can be set from 1-10.

1. Touch [Functions] on the Print Basic Screen.

2. Touch [Interval].

3. Touch [ON].

4. Touch \( \uparrow \) or \( \downarrow \) to set the number of Skip Rotations for the Print Cylinder (Drum).

   Note:
   - Print Quantity Keys can also be used to enter numbers.

5. Touch [OK].
Functions for Printing

The following screen appears.

![Select Print Quantity Screen]

Returns to the Functions Screen. Interval setting is updated.
Ejecting Paper Using Pre Configured Setting [Jump Wing Control]

The following steps retrieves pre-configured custom settings for the Paper Jumping Wing. Use this feature to eject certain printing paper that is hard to eject with automatically adjusted normal Paper Jumping Wing setting.

Important!:
• “Jump Wing Control” feature is not available unless pre-configured.
• Only one setting can be pre-configured.
• To pre-configure or to change settings, please contact your dealer (or authorized service representative).

Note:
• The Paper Jumping Wing is a device which helps eject printed paper onto the Paper Receiving Tray. It automatically adjusts according to the position of the Paper Feed Pressure Adjustment Lever (standard or thick).

1 Touch [Functions] on the Print Basic Screen.

2 Touch [Jump Wing Control].

"Jump Wing Control" is selected.
Advanced Features

Automatic Sorting Into Groups [Program]

“Program” feature saves you from repeatedly having to enter how many copies to print, by assigning the number of copies per sets in advance. Operation stops after printing each set of copies. Store a Program setting for easy retrieval later. Sample usage for this feature; in a school setting, the number of copies (sheets) per class (set) can be pre-assigned, then the number of grades (groups) in the entire school.

◆ Single Page Mode
From a single original document, print into multiple groups of sets. A maximum of 50 groups can be created, each having up to 99 sets. Each set can be up to 9999 copies. The machine can be configured to specify how many copies (sheets) per set, then how many sets are to be created for each group.

◆ Multi-Page Mode
From a single original, up to 9999 copies can be made. Each original can reproduce a pre-assigned number of sheets (up to 20 originals).
Advanced Features

◆ How to Program Print
There are two ways to print in sets using “Program” printing feature.
• Program, then print (without saving the settings)
• Retrieve a saved program, then print (when program is registered)

Choose from the following actions on the Print Basic Screen. Touch a button to proceed.

[Renew Page]: Creates a master from the last Master-Making data.
[Next Page] or [Go to Next]: Stops current print job, skips to the next original, set or group.
[Cancel Job]: Cancels execution of the Program.

Note:
• The Job Separator (option) is useful for Programed Printing.
  The Job Separator releases a piece of tape after each set or original document, thereby automatically separating sets or groups. It eliminates the need to manually remove a stack of sheets or insert a marker between sets.
  Remember to activate “Job Separation” in the Functions Screen when printing with the Job Separator.
  You must remove each stack from the Paper Receiving Tray, or insert a marker during the pause if not using the Job Separator.
Setting Up for Programed Printing

The steps below applies to both Single Page Mode Program (single original) and Multi-Page Mode Program (multiple originals). Both the Touch Screen and Print Quantity Keys (and related keys) may be used for this operation.

1. Press the key.

   Note:
   • Press the key and skip to step 3 of the "Single Page Mode". Press the key and skip to step 3 of the "Multi-Page Mode".
   • Alternatively, from the Master Making Basic Screen, touch [Functions] then [Program] to display the Program Type screen.

2. Touch [Single Page] or [Multi-Page].

3. Enter the numbers using the Print Quantity Keys.

   ◆ For Single Page Mode

   1) Enter the number of copies using the Print Quantity Keys.
   2) Press the key or the key.
   3) Enter the number of sets (in the group) using the Print Quantity Keys.
   4) Press the key or the key.

   To program more than one group, repeat steps 1) - 4).

   Important:
   • To save the current Programed Printing setting, touch [Entry/Call]. Once [OK] is touched, the setting cannot be saved. See "Saving Programs" (p.74) for further information.
Advanced Features

◆ For Multi-Page Mode

1) Enter the number of copies using the Print Quantity Keys.
2) Press the + key or the - key.
3) Repeat steps 1 and 2 above to enter the number of copies for each original.

Note:
- To cancel or change a number, press the C key and enter again.
- To clear all (number of copies and number of sets), touch [Clear All].
- The total number of all copies to be printed is shown on the top of the screen.

Important:
- To save the current Programed Printing setting, touch [Entry/Call].
Once [OK] is touched, the setting cannot be saved.
See “Saving Programs” (p.74) for further information.

4 Touch [OK].

The following screen appears.

Returns to the original screen. Ready to print in accordance with the program.

Note:
- Alternatively, after entering number of copies or sets, press the + key to start printing without touching [OK].
Advanced Features

Saving Programs

Store frequently-used Program settings for later retrieval and printing. A total of 12 settings (Single Page or Multi-Page Mode) can be stored.

1. Create and enter a Programmed Printing settings.
   Follow steps 1-3 in “Setting Up for Programmed Printing” (p.72).


3. Touch an unused button.

4. Touch [OK].

The following screen appears.

Returns to the Program List screen. The Program is stored.
Each Program can be named for your convenience. See step 3 in “Renaming a Program” (p.76).

Note:
- After saving the Program, touch [Close] on the Program List screen to return to the Program screen.
Touch [OK] on the Program screen to print from a saved Program.
Advanced Features

Renaming a Program

Program names can be changed to better describe their usage or purpose.

1 Touch [Program] on the Functions Screen.

2 Touch [Program List].

Note:
- If [Program] button is already highlighted, touching it will again display the Program screen, and not the Rename a Program screen. Touch [Cancel Job] then [OK] to return to Functions screen. Touch [Program] again.

3 Touch [Rename].

Note:
- Each Program button has an icon on top left. indicates Single Page Mode Program, indicates Multi-Page Mode Program.

4 Select a program to rename.
5 Touch character buttons to enter a new name.

Change capitalization by selecting [Small] or [Capital] button.

6 When entered, touch [OK].

The following screen appears.

Returns to the Program List screen. The program is renamed.

Tip:
Rename screen

◆ Small

◆ Capital

Note:
• You can enter up to 10 characters.
• Print Quantity Keys may also be used for entering numbers.
• button clears previously saved or current entry. Touch to clear one character at a time.
Clearing Programs

1 **Display the Program List screen.**
   Follow steps 1-2 in "Retrieving a Program" (p.79).

2 **Touch [Clear].**

3 **Select a program to delete.**

4 **Touch [OK].**

The following screen appears.

Returns to the Program List screen. The program is deleted.
Advanced Features

Retrieving a Program

Retrieve a stored program and modify its settings.

1  **Press the OP key.**

2  **Touch [Program List].**

3  **Touch a button to select a Program to retrieve.**

4  **Touch [OK].**

The following screen appears.

Returns to the original screen. Ready to print using the retrieved program.
Advanced Features

Making changes to Stored Programs

1 **Retrieve a program to modify.**
   Follow steps 1 and 3 in "Retrieving a Program" (p. 79).

2 **Make changes to the Program.**
   Modify number of copies or sets in the current screen.
   **Note:**
   • See “Setting Up for Programed Printing” (p. 72) for details on how to set up a program.

3 **Touch [Revise].**

   The following screen appears.

<table>
<thead>
<tr>
<th>Single Page Mode</th>
<th>Cancel</th>
<th>OK</th>
</tr>
</thead>
<tbody>
<tr>
<td>(Program-A) Total: 1144</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cps.</td>
<td>Sets</td>
<td>Cps.</td>
</tr>
<tr>
<td>21G</td>
<td>32</td>
<td>10G</td>
</tr>
<tr>
<td>22G</td>
<td>32</td>
<td>10G</td>
</tr>
<tr>
<td>23G</td>
<td>32</td>
<td>10G</td>
</tr>
</tbody>
</table>

4 **Touch [OK].**

   Returns to the Program screen. Program settings are updated (overwritten).
Using Job Memory Functions [Job Memory]

Save the settings of the last print job into Job Memory. Simply retrieve those Job Memory settings when doing a similar print job. Up to 10 jobs can be saved.

The following attributes can be saved to Job Memory.

<table>
<thead>
<tr>
<th>Image</th>
<th>Max. Scan</th>
<th>Print Position*1</th>
<th>Printer Collate*3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dot Process</td>
<td>Book Shadow</td>
<td>Paper Feed Adj.</td>
<td>Duplex*3</td>
</tr>
<tr>
<td>Contrast</td>
<td>2 Up</td>
<td>Jump Wing Control</td>
<td>Offset Pages*3</td>
</tr>
<tr>
<td>Ink Saving</td>
<td>2 in 1</td>
<td>Auto Process</td>
<td>Mailbox*3</td>
</tr>
<tr>
<td>Size</td>
<td>Print Quantity</td>
<td>Interval</td>
<td>Staple*3</td>
</tr>
<tr>
<td>Margin+</td>
<td>Print Speed</td>
<td>ADF Semi-Auto*2</td>
<td>Punch*3</td>
</tr>
<tr>
<td>Paper Size</td>
<td>Print Density</td>
<td>Job Separation*2</td>
<td></td>
</tr>
</tbody>
</table>

*1 Vertical (Up/Down) only
*2 Available with optional device
*3 Available with Linked Printer and its options

Open the Job Memory screen by either;
- Touching [Functions] then [Job Memory] on the Touch Screen.
- Press the ↵ key on the Print Quantity Keys.

In the following instructions, the method of opening the Job Memory screen with the Touch Screen will be used.
Storing Job Memory

1. Set various settings for a print job.
2. Touch [Functions] on the Master Making Basic Screen.
3. Touch [Job Memory].
4. Touch an unused button.
5. Confirm settings.
6. Touch [OK].

**Note:**
- If you pressed the key to open the screen, first touch [Register] then select an available button.

Touch and scroll down to check all items.

**Note:**
- To change a setting, touch [Cancel] and start over again. (Return to step 1.)

A button in solid lines is available. Buttons already associated with another job setting are grayed out.
The following screen appears.

Returns to the Job Memory screen. Settings are updated.
Each job memory can be named for your convenience. See step 3 in “Renaming a Job Memory” (p.84).
Renaming a Job Memory

1. Touch [Functions] on the Master Making Basic Screen.

2. Touch [Job Memory].

3. Touch [Rename].

4. Select a Job Memory to rename.

5. Touch character buttons to enter a new name.

Grayed out buttons are not available (no job memory has been registered yet).

Change capitalization by selecting [Small] or [Capital] button.

p.77

84 Using Job Memory Functions [Job Memory]
6 When entered, touch [OK].

Returns to the Job Memory screen. The name is updated.

7 Touch [Close].

The following screen appears.

Returns to the Functions screen.
Retrieving a Job Memory and Printing

1. Touch [Functions] on the Master Making Basic Screen.

2. Touch [Job Memory].

3. Touch [Retrieve].

4. Select a Job Memory to retrieve.

5. Confirm the settings and touch [OK].

Note:
- A job setting can also be retrieved using the Print Quantity Keys. M-1 to 9: M-10:

The following screen appears.

Returns to the Functions screen. Ready to print using the retrieved job settings.
6 Place the Original.
   ◆ When placing on the Stage Glass
   Place the original face down to the left edge of
   the Stage Glass as shown below.

   ◆ When placing in the ADF unit
     (Option)
   Place the original face-down.

7 Press the ◄START key.

   The master is made and copies printed in accor-
   dance with the Job Memory setting.

Tip:
Quick Retrieval
A job setting can be retrieved via hardware keys
without touching the Touch Screen.
For example, to retrieve and print job M-2, press
the ◄, 2, ◄ key in that order. M-2 is
retrieved and starts the master-making process.
Clearing Job Memory

1. Touch [Functions] on the Master Making Basic Screen.

2. Touch [Job Memory].

3. Touch [Clear].

4. Select a Job Memory to delete.

   ![Job Memory Selection Screen]

   **Important!**
   - Make sure it is the job setting you want to delete.
   - This operation cannot be undone.
   - Once deleted, it cannot be restored.

5. Touch [OK].
6 Touch [Close].

The following screen appears.

Returns to the Functions screen.
Advanced Features

Extending the Reserve Period [Reservation]

This function is useful when the machine is connected to a computer. When the machine is inactive for a certain period of time, it determines that the current job is completed, even if the actual printing is still under way. If another person accidentally initiates another job from the computer, this will cause a new master to be made, discarding the current one.

By extending “Reserve Period”, such interruption can be prevented. We recommend that you activate the “Reservation” setting when temporarily pausing a job or when printing leaflets etc. to prevent interruption.

Note:

• Select from 5, 10, or 30 minutes as the “Reservation” period on the Admin. screen. The factory default is 5 minutes.

• The following operations do not count towards reservation period.
  – When the machine is operating (making a master, printing, confidential action, idling, etc.)
  – When the Job Separator (option) is operating
  – When Control Panel buttons are being entered

• Auto Sleep and Auto Power-OFF will be disabled during the reservation period.
  Auto Sleep/Auto Power-OFF: timer re-activates after the reservation period is up.
  Power-OFF Schedule: Will not shut off until next day on time.

1 Touch [Functions] on the Master Making Basic Screen.

2 Touch [Reservation].

Reservation period is extended.
Idling Action [Idling Action]

When the machine has not been used for an extended period of time, or when the Print Cylinder (Drum) is replaced, the first several copies may be printed too light. By performing “Idling Action” before making a master, high print quality may be instantly achieved and reduce paper waste.

Important!
- “Idling Action” is effective only in conjunction with the master-making process. When performing print processes only, “Idling Action” will have no effect.

Note
- To perform “Idling Action” automatically when making a master after a specified period of time since the last print job, set “Auto Idling” on the Admin. screen.

1 Touch [Functions] on the Master Making Basic Screen.

2 Touch [Idling Action].

3 Press the key.

The following screen appears.

After “Idling Action” has been finished, the master-making process is started.
Advanced Features

Protecting Confidential Documents
[Confidential]

Master left on the Print Cylinder (Drum) is capable of printing even after the print job is completed. By using the “Confidential” feature, the master on the Print Cylinder (Drum) is discarded, thus preventing unauthorized reproduction of confidential documents such as academic tests or customer lists.

1 Make sure printing is completed.
   Confirm that everything is printed.

2 Touch [Functions] on the Print Basic Screen.

3 Touch [Confidential].

4 Touch [OK].

The following screen appears.

In Confidential Mode …

The current master is discarded, and a new master is set on the Print Cylinder (Drum).

Note:
- When “Confidential” is performed, the discarded master may no longer be reproduced, and “Renew Page” feature is disabled.
Reproducing the Master [Renew Page]

The data from the last master-making process is temporarily stored on the machine. Using this data, another master can be reproduced without repeating steps to scan the same original.

Note:
• “Renew Page” works with data sent from a computer as well. However, if multiple pages exist, only the last page will be processed with “Renew Page”.
• “Renew Page” function is not available:
  – immediately after startup
  – after pressing the key
  – after performing “Confidential”
  – after performing “Multi-Up”
  – after master-making for Data Output Mode (when the optional Key Card Counter is installed.)
  – after performing “Book Shadow”
  – when an error has occurred during master-making
  – after performing “Link Print”

1 Touch [Functions] on the Print Basic Screen.

2 Touch [Renew Page].

3 Touch [OK].

The following screen appears.

"Renew Page" begins reproducing the master.
Advanced Features

Making a Master that Utilizes the Maximum Printing Area [Max. Scan]

When a master is made, automatic paper size detection and image size adjustment applies to allow appropriate print margins. This is to prevent paper jams, and to keep internal roller free of ink stains. By selecting “Max. Scan”, maximum printing area will apply to the scanned image, regardless of the print paper size or original document size.

Be sure to check the sizes of the original document and the printing paper first.

Important:
• The 3/16” (5 mm) margin on the top cannot be scanned even in the “Max. Scan” setting.
• Do not use print paper smaller than the area of the image made on the master.
• The entire surface of the Stage Glass must be clean.

By scanning the maximum size, dirt found outside the original document area will also be included in the master. This may cause the internal roller to be stained with ink.

1 Touch [Functions] on the Master Making Basic Screen.

2 Touch [Max. Scan].

“Max. Scan” is selected.
Proof and Print
(with the Optional ADF unit installed)[ADF Semi-Auto]

Selecting “Auto Process” with the optional ADF unit installed automatically performs the complete printing job, but you cannot make proof copies, or any necessary adjustments of each master. To pause for check after printing a proof copy of each master, select “ADF Semi-Auto”.

Important!:
• Turn “Auto Process” OFF when using [ADF Semi-Auto].  
  \[p.50\]

Note:
• The default “ADF Semi-Auto” can be set on the Admin. screen.  
  \[p.99\]

1 Touch [Functions] on the Master Making Basic Screen.

2 Touch [ADF Semi-Auto].

3 Place original(s) in the ADF unit.

4 Enter the number of copies using the Print Quantity Keys.

   “ADF Semi-Auto” is selected.
Advanced Features

5 Press the \( \text{START} \) key.

After a master is made, a proof copy is printed and the job stops.

6 Check the proof copy.
Make adjustments if needed.

7 Press the \( \text{START} \) key.
The machine prints specified number of copies.
Master for the next original is made, its proof copy is printed, then the machine stops again.
Repeat steps 6 and 7.
Showing Usage Status [Counter Display]

The machine can record and display the following information:

- **Copy Count**: The total number of copies printed by the machine
- **Master Count**: The total number of masters made by the machine
- **Print Cylinder**: The number of copies printed using the currently installed Print Cylinder (Drum)
- **Job Count**: Start and stop as needed.

For example, to keep track of the number of prints made in a day, set “Job Count” to 0 in the morning, and check the counter at the end of the work day to get the count.

**Note:**
- When using more than one Print Cylinder (Drum), install the Print Cylinder (Drum) for which you need information before displaying the Counter Display screen.

1. Touch [Functions] on the Master Making Basic Screen.

2. Touch [Counter Display].

3. Review counts.

**Note:**
- Using the “Job Count”
  1) Touch \( \text{\textbf{[Close]}} \) to set the counter to 0.
  2) Touch [Close] to close the Counter Display screen. Operate the machine as normal.
  3) To display and review the Job Count, follow steps 1 and 2.

Touch [Close] to close the window. The following screen appears.

Returns to the Functions screen.
Advanced Features

Changing Default Settings [Admin.]

The default settings can be modified to best suit your needs. They may be edited as needed.

Important!
- Depending upon the usage environment, some of the “Admin.” features may not be available (the “Admin.” tab may not be displayed). Consult your dealer (or authorized service representative) for details.

Note:
- The default settings are the values restored when the machine is turned ON or when the key is pressed.

Configurable Functions

<table>
<thead>
<tr>
<th>Display Access Button</th>
<th>Functions</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>DirectAccess Entry</td>
<td>Store frequently-used functions on the Basic Screen for each mode.</td>
<td>p.106</td>
</tr>
<tr>
<td>Selections Entry</td>
<td>Store frequently-used functions on the Selections Screen for each mode.</td>
<td>p.106</td>
</tr>
<tr>
<td>Display Priority</td>
<td>Select first screen to display following the Startup.</td>
<td>Mode Screen/RISO Print/Link Mode</td>
</tr>
<tr>
<td>Note:</td>
<td>The Mode Screen is available only when “Mode Key Pattern” is set to “Mode Selection”.</td>
<td></td>
</tr>
<tr>
<td>Mode Key Pattern</td>
<td>Select screens to display when the key is pressed.</td>
<td>Mode Selection/Loop</td>
</tr>
<tr>
<td>Start-Up Screen</td>
<td>Select an animation to display at Start-up.</td>
<td>Logo(RISO)/Logo(RZ)/Character</td>
</tr>
<tr>
<td>Metric/Inch Switch</td>
<td>Change the format for displaying measurements to metric or inches (imperial).</td>
<td>Inch/Metric</td>
</tr>
<tr>
<td>Display Adjustment</td>
<td>Change background color, density and brightness of the Touch Screen.</td>
<td>Background:Blue</td>
</tr>
<tr>
<td></td>
<td>Display Density: -5, -4 ... -1, 0, +1 ... +4, +5</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Backlight Lightness: -2, -1, 0, +1, +2</td>
<td></td>
</tr>
<tr>
<td>Displayed Language</td>
<td>Select the language displayed on the screen.</td>
<td>#01, #02, #03 ...</td>
</tr>
</tbody>
</table>

Important!:
- Contact your dealer (or authorized service representative) to change the settings.
## Advanced Features

### Display Access Button

<table>
<thead>
<tr>
<th>Functions</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Image Processing</strong></td>
<td>Change the default setting for the “image processing mode”.</td>
</tr>
<tr>
<td><strong>Scanning Contrast</strong></td>
<td>Change the default setting for the “scanning contrast”.</td>
</tr>
<tr>
<td><strong>Print Speed</strong></td>
<td>Change the default setting for the “print speed”.</td>
</tr>
<tr>
<td><strong>Print Density</strong></td>
<td>Change the default setting for the “print density”.</td>
</tr>
<tr>
<td><strong>OP Auto Process</strong></td>
<td>Change the default setting for the “Auto Process” when an optional ADF unit or Job Separator is installed.</td>
</tr>
<tr>
<td><strong>ADF Semi-Auto</strong></td>
<td>Change the default setting for the “ADF Semi-Auto” when the ADF unit (option) is installed.</td>
</tr>
<tr>
<td><strong>Auto Process Mode</strong></td>
<td>Change the default setting for the “Auto Process”.</td>
</tr>
<tr>
<td><strong>Job Separation</strong></td>
<td>Change the default setting for the “Job Separation” when the Job Separator (option) is installed.</td>
</tr>
<tr>
<td><strong>Jump Wing Control</strong></td>
<td>Change the default positioning of the Paper Jumping Wing.</td>
</tr>
</tbody>
</table>

**Important!**
- This option is available only when the special paper setting is pre-configured. Contact your dealer (or authorized service representative) to pre-configure this setting.

### [Default]

<table>
<thead>
<tr>
<th>Functions</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Custom Paper Entry</strong></td>
<td>Specify paper dimensions before using non-standard sized paper. p.109</td>
</tr>
<tr>
<td><strong>Base IP Address</strong></td>
<td>Set the IP address for connecting the machine to a network. IP address settings differ depending on the type of network.</td>
</tr>
<tr>
<td><strong>Note:</strong></td>
<td>To change an input source, touch the applicable box, or press the key to rotate options.</td>
</tr>
<tr>
<td><strong>Margin-Plus Rate</strong></td>
<td>Specify default size-reduction rate for the “Margin+” setting.</td>
</tr>
</tbody>
</table>

**System**

<table>
<thead>
<tr>
<th>Functions</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Base IP Address</strong></td>
<td>Set the IP address for connecting the machine to a network.</td>
</tr>
<tr>
<td><strong>Note:</strong></td>
<td>When using a DHCP server [Use DHCP]</td>
</tr>
<tr>
<td><strong>Manual Input</strong></td>
<td>When entering IP address manually</td>
</tr>
</tbody>
</table>

### Display Access

<table>
<thead>
<tr>
<th>Button</th>
<th>Functions</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>ORCH_ML_EN.book  Page 99  Wednesday, November 10, 2004  7:32 PM</strong></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### Advanced Features

<table>
<thead>
<tr>
<th>Display Access Button</th>
<th>Functions</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Clock/Calendar</strong></td>
<td>Set the internal clock of the machine. The time/date displays on the Info screen.</td>
<td>Day/Month/Year Hour:Minute</td>
</tr>
<tr>
<td><strong>Multi-Up Interval</strong></td>
<td>Select the interval time (seconds) between first and second scans when using Multi-Up Printing.</td>
<td>15s/30s</td>
</tr>
<tr>
<td><strong>Reserve Period</strong></td>
<td>Select a duration of time (seconds) for the inactive machine to receive data from a computer but restricts processing any output command.</td>
<td>OFF/15s/30s/60s</td>
</tr>
<tr>
<td><strong>Ex. Reserve Period</strong></td>
<td>When “Reserve Period” is set, extends the Reserve Period (minutes) to prevent data interruption.</td>
<td>5mn/10mn/30mn</td>
</tr>
<tr>
<td><strong>Auto Clear</strong></td>
<td>Select whether to reset all settings to default automatically when the machine is inactive for a set period (minutes).</td>
<td>• Auto Clear OFF/ON • Waiting Time 1-60 mn (factory default is 5 mn)</td>
</tr>
</tbody>
</table>

**[System]**

| **Energy Saving Mode** | Select to activate Sleep Mode or Shutdown Power when the machine is inactive for a set period of time. | • Energy Saving Mode OFF/Auto Sleep/Auto Power-OFF • Waiting Time 1-60 mn (factory default is 5 mn) |
| **Power-OFF Schedule** | Set a time of the day to automatically shut power to the machine off. If the machine (or its Linked Printers) are in use, or receiving data, power will not shut off. | • Power-OFF Schedule OFF/ON • Shut-Off time Hour: Minute |
| **Auto Idling**        | Select whether to perform “Auto Idling” when making a master after a set period of non-use. Also selects a period of non-use before initiating “Auto Idling”, as well as the number of idle rotations. | • Auto Idling OFF/ON • Non-Use Time 1-42 hour • Rotation 1-3 (times) |
### Advanced Features

**Display Access**

<table>
<thead>
<tr>
<th>Button</th>
<th>Functions</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum Print Q’ty</td>
<td>Set minimum number of copies to print. This prevents master from being made when a smaller quantity is entered for printing.</td>
<td>OFF/ON (2-99 copies)</td>
</tr>
<tr>
<td><strong>Important!</strong></td>
<td>• This setting can be locked to prevent alteration. Consult your dealer (or authorized service representative) for details.</td>
<td></td>
</tr>
<tr>
<td>Stock Management</td>
<td>In order to check current stock quantity, insert the number of consumables purchased.</td>
<td></td>
</tr>
<tr>
<td><strong>Note:</strong></td>
<td>• When stock quantity falls below the “Remaining Qty to be notified”, a message will appear on the display. This setting is disabled by factory default. Consult your dealer (or authorized service representative) for details.</td>
<td></td>
</tr>
<tr>
<td>Beep Sound</td>
<td>Select whether to activate a beep sound when a key/button is pressed, or when an error occurs.</td>
<td>OFF/Limited/ON</td>
</tr>
<tr>
<td><strong>ON</strong></td>
<td>Beeps when any key/button is pressed. Beeps when an event is caused/completed.</td>
<td></td>
</tr>
<tr>
<td><strong>Limited</strong></td>
<td>Does not beep when keys/buttons are pressed. Does not beep when restarting the machine.</td>
<td></td>
</tr>
<tr>
<td><strong>OFF</strong></td>
<td>Does not beep.</td>
<td></td>
</tr>
</tbody>
</table>
### Advanced Features

<table>
<thead>
<tr>
<th>Display Access Button</th>
<th>Functions</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Link Properties</td>
<td><img src="above" alt="Link Mode" /> Only displayed when a Linked Printer is connected.</td>
<td><img src="above" alt="p.116" /></td>
</tr>
<tr>
<td>Link-Free Volume</td>
<td>Set a number of copies by which the output device is determined. When print quantity does not reach the set value, the job is to be output from a Linked Printer. When printing more copies than Link-Free Volume, the machine will perform printing. <strong>Note:</strong> • The default value is 20 copies. • &quot;Minimum Print Q’ty&quot; cannot be set when &quot;Link-Free Volume&quot; is ON.</td>
<td><img src="above" alt="ON [Link-Free Volume] 2-99 copies/OFF (Factory default is 20 copies)" /></td>
</tr>
<tr>
<td>Duplex Interval</td>
<td>Select the interval time (seconds) between first and second scans when using Double-sided Printing.</td>
<td><img src="above" alt="15 seconds/30 seconds" /></td>
</tr>
<tr>
<td>Online Auto-Link</td>
<td>Select whether to automatically output a job from the Linked Printer when print quantity is less than Link-Free Volume. <strong>Note:</strong> • When &quot;Link-Free Volume&quot; is OFF, this item is grayed out and not available.</td>
<td><img src="above" alt="ON/OFF" /></td>
</tr>
<tr>
<td>Link Info Refresh</td>
<td>Set how frequently the machine receives data from a Linked Printer.</td>
<td><img src="above" alt="1-999 seconds (Factory Default is 15 seconds)" /></td>
</tr>
</tbody>
</table>
Customizing the Default Settings

The default settings can be changed when the machine is not in operation. Make sure there is no pending or current Print Job operation.

Note:
- On the Admin. screen, the current setting is displayed on the right side of each button.

1 Touch [Admin.] on the Basic Screen for each mode.

2 Touch [ON].

3 Select a function to modify.

Display Access Buttons
Display Access Buttons allow for quick selection of desired functions by displaying only relevant groups of function buttons.

- [All]: All Functions
- [Display]: Functions related to Screen Display
- [Default]: Basic Operational Functions
- [System]: Functions affecting the entire System
- [Link Mode]: Functions related to Linked Printer

- [Link Mode] is only displayed when a Linked Printer (sold separately) is connected.

4 Change settings.
Some functions have their own Setup Screens, some don’t. There are several styles for setting values. Following samples demonstrate different value setting styles.

- No additional Setup Screen
  (2 or more options to choose from)
  Touch the function name button to change the value displayed to the right.

Once the settings have been changed, continue on to step 6.
Advanced Features

◆ Additional Setup Screen Available

Button Style
Choosing a button makes it the default.

Numeric Value Style
Touch \(\uparrow\) to increase/decrease value. Numbers may be entered using the Print Quantity Keys.

Multi Level Entry Style
Select a button, then set its values either by touching more buttons or entering a value numerically.

5 Touch [OK].

Note:
• Touch [Cancel] to cancel the changes and return to the Admin. screen.
• The selected value is displayed to the right of the button (for most functions).
6 Touch 

Returns to the original Basic Screen.
Advanced Features

Setting Up Direct Access Area and Selections Tab

[DirectAccess Entry] [Selections Entry]

Frequently-accessed functions for each mode can be placed on “Direct Access” area in the Basic Screen, or on “Selections” screen. This allows quick changes and direct access to each function’s Setup Screens, eliminating the need to search from a long list of functions. Each mode (Master Making/Print/Link) is capable of storing its own unique settings. “Direct Access” area can store up to 4 items, “Selections” screen can store up to 9 items (6 in the Link Mode).

Note:

• Choose functions that are relevant to each mode.
• The machine comes with factory default “Direct Access” area and “Selections” screen entries, which can be changed.
• Any functions available in the “Functions” screen can be selected.
• When there are multiple Linked Printers, select a device first, then make changes in the “Admin.” tab to select/modify “Direct Access” area and “Selections” screen.
• Optional attachment is automatically added to the “Direct Access” area and “Selections” tab if a space is available for another button.

(Optional devices to a Linked Printer must be entered on the Admin. screen.)
In the following steps, the “Direct Access” area configuration screen is shown in the upper-left, and the “Selections” configuration screen is shown in the bottom-right. When both screens are the same, only one image will be shown.


2. Select a mode tab to store new buttons.

3. Select a button to assign a function.

4. Select a function to assign.

Note:
- Touch or to display more functions if necessary.
- To remove a function accidentally assigned, touch [No Entry].
- Functions already assigned are grayed out and not available for selection.
- Some functions display only when optional devices are installed.
Advanced Features

5 Touch [OK].

Returns to “Direct Access” area or “Selections” screen. Selected functions are added. To add more functions, or to replace a button with another function, repeat steps 2-5.

6 Touch [OK].

Returns to the Admin. screen. “Direct Access” area or “Selections” screen is updated.

7 Touch .

Returns to the Master Making Basic Screen or Print Basic Screen.
Registering a Custom Paper Size

[Custom Paper Entry]

Non-standard paper sizes must be pre-entered into memory. Once a paper size is stored into memory, it can be retrieved with the [Paper] button from the Master Making Basic Screen.

Up to 6 different sizes may be entered. Previously stored sizes can be modified or deleted.

Important!:
- Custom paper sizes must be entered. Failure to do so may result in incorrect scanning.

Entering sizes and changing names

1. Touch [Admin.] on the Basic Screen for each mode.

2. Touch [OK].

3. Touch [System] or \( \uparrow \) to display [Custom Paper Entry] on the screen.

4. Touch [Custom Paper Entry].
Advanced Features

5 Touch an unused button.

6 Enter the paper size.

7 Touch [OK].

8 Touch [Rename].

9 Select a button to rename.

10 Touch character buttons to enter a new name.

A button already associated with another size is grayed out.

Facing towards the paper feeding direction (into Paper Feed Tray), enter W (width) and H (height). Touch either , or use Print Quantity Keys.

Rename as necessary. Touch [Close] to skip renaming the size.

Change capitalization by selecting [Small] or [Capital] button.

p.77

Registering a Custom Paper Size [Custom Paper Entry]
11 Touch [OK] when done.

Note:
• To change a name, repeat from step 8.

12 Confirm the name and touch [Close].

Tip:
Printing on Extended Paper
The machine can print on paper 17" - 21 7/8" long (for RZ590/RZ510) or 421-555 mm long (for RZ570) (top to bottom facing the paper feeding direction) by storing the size as a custom-size.  

When entering a size longer than 17" (for RZ590/ RZ510) or 421mm (for RZ570) (top to bottom facing the paper feed direction) on the Custom Paper Entry screen, the paper will be treated as “Extended Paper”.
When “Extended Paper” is selected on the Custom Paper Entry screen, the machine switches into “Extended Paper” mode.

Important:
• Some Extended Paper may fail to pass through the machine due to its paper characteristics, or may get smudged with ink due to its image positioning. Consult your dealer (or authorized service representative) for advice.

“Extended Paper” Mode
• When the machine is in “Extended Paper” mode, it is indicated in the message area as either “Ready to Make Master <Ext.Paper>” or “Ready to Print <Ext.Paper>”.
• On “Extended Paper” mode, the machine can print papers measuring 17" - 21 7/8" long (for RZ590/RZ510) or 421-555mm (for RZ570) lengthwise from top to bottom facing the paper feed direction. However, maximum printing area and top/bottom Print Positioning range remains as usual.  
  p.15  
  p.64  
• Print timing and speed is different on “Extended Paper” mode in comparison to normal printing. This is to be expected, so do not be alarmed.
• Contact your dealer (or authorized service representative) for suggestions about placing paper on the Paper Receiving Trays when on “Extended Paper” mode.
Advanced Features

Deleting a Custom Paper Size

1 Touch [Custom Paper Entry] on the Admin. screen.

2 Touch [Clear].

3 Select the paper size to delete.

4 Touch [OK].

Returns to the Custom Paper Entry screen. The selected paper size is deleted.

5 Touch [Close].

The following screen appears.

Returns to the Admin. screen. Paper size is updated.
When using a Linked Printer  
(sold separately)

Print Functions for Using Linked Printers

The machine may be connected with Linked Printers for more economical printing operations.

Important!

• The optional RISORINC-NET is required in order to connect the machine and Linked Printers.

2 special printing functions Auto-Link Function and Link Mode are available;

◆ Auto-Link Function

Automatically select an output device, the machine or a Linked Printer, based on a pre-determined number of copies (Link-Free Volume).

p.102

Automatically select an output device based on number of copies when printing from a computer.

(When Online Auto-Link is enabled)

p.102
When using a Linked Printer (sold separately)

**Link Mode Function**

The original is scanned on the machine and printed from the Linked Printer.

![Diagram of Link Mode Function]

Special Linked Printer functions such as double-sided printing can be achieved.
Setting up a Linked Printer [Link Properties]

Linked Printer data must be entered in the machine in order to operate.

Important:
• Make sure that the Linked Printer is physically connected to the machine. A Linked Printer cannot be recognized by the machine unless physically connected.
• Unless the Linked Printer data is entered in the machine, the device will not print, and its optional features will not be available.
• Enter information for each attached Linked Printer one device at a time.

Note:
• “Link Properties” are explained below.
  See “Link Mode” (p.102) for more information about Link Mode and other Admin. settings.

Linked Printer Setup List

<table>
<thead>
<tr>
<th>Functions</th>
<th>Description</th>
<th>How to Enter</th>
</tr>
</thead>
<tbody>
<tr>
<td>Printer Name</td>
<td>Enter a name for the Linked Printer.</td>
<td>Touch character button to enter a new name.</td>
</tr>
<tr>
<td>Note:</td>
<td>The entered name will be displayed on the</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Link Mode screen.</td>
<td></td>
</tr>
<tr>
<td>IP Address</td>
<td>Enter the IP address of the Linked Printer to</td>
<td>Touch [Proof Printing] to execute a data transmission test to the Linked</td>
</tr>
<tr>
<td></td>
<td>connect to the network.</td>
<td>Printer. Issue successful, test results print from the Linked Printer.</td>
</tr>
<tr>
<td>Note:</td>
<td>Touch [Cancel] and re-enter correct settings.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>[Proof Printing] is disabled until “Base IP</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Address” is correctly entered on the Admin.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>screen.</td>
<td></td>
</tr>
</tbody>
</table>

When using a Linked Printer (sold separately)
### When using a Linked Printer (sold separately)

<table>
<thead>
<tr>
<th>Functions</th>
<th>Description</th>
<th>How to Enter</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Total Trays</strong></td>
<td>Enter total number of trays other than the Standard Tray.</td>
<td>0-99</td>
</tr>
<tr>
<td><strong>Important!:</strong></td>
<td>• If the number is less than the number of trays set in other options, other options will be disabled.</td>
<td></td>
</tr>
<tr>
<td><strong>Staple</strong></td>
<td>Set “Staple” ON if the device has the capability. Also set the tray number used by the “Staple” function and whether it is fixed/variable.</td>
<td><strong>OFF:</strong> No Staple capability (disabled) ON: Staple function available Tray number used, Invariable/variable</td>
</tr>
<tr>
<td><strong>Offset Pages</strong></td>
<td>Set “Offset Pages” ON if the device has the capability. Also set the tray number used by the “Offset Pages” function.</td>
<td><strong>OFF:</strong> No Offset Pages function (disabled) ON: Offset Pages function available Tray number used</td>
</tr>
</tbody>
</table>

*1 Touch to select a button. Use , or enter using the Print Quantity Keys for “Tray No.”.

*Offset Pages* and *Punch* may be configured using similar steps.
When using a Linked Printer (sold separately)

<table>
<thead>
<tr>
<th>Functions</th>
<th>Description</th>
<th>How to Enter</th>
</tr>
</thead>
<tbody>
<tr>
<td>Punch</td>
<td>Set “Punch” ON if the device has the capability.</td>
<td>Touch to select a button. Use , or enter using the Print Quantity Keys for “Tray No.”.</td>
</tr>
<tr>
<td></td>
<td>Also set the tray number *1 used by the “Punch” function.</td>
<td>“Offset Pages” and “Punch” may be configured using similar steps.</td>
</tr>
<tr>
<td></td>
<td><strong>OFF</strong>: No Punch capability</td>
<td>、“Offset Pages” and “Punch” may be configured using similar steps.</td>
</tr>
<tr>
<td></td>
<td><strong>ON</strong>: Punch function available</td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Tray number used</strong></td>
<td></td>
</tr>
<tr>
<td>Duplex</td>
<td>Set “Duplex” ON if the device has the capability.</td>
<td>“Duplex”, “Printer Collate” and “Mailbox” may be configured using similar steps.</td>
</tr>
<tr>
<td>Printer Collate</td>
<td>Set “Printer Collate” ON if the device has the capability.</td>
<td><em>OFF/ON</em></td>
</tr>
<tr>
<td>Mailbox</td>
<td>Set “Mailbox” ON if the device has the capability.</td>
<td></td>
</tr>
</tbody>
</table>

*1 The tray number may differ depending upon the model of the Linked Printer.
When using a Linked Printer (sold separately)

Setting up a Linked Printer


2. Touch [Link Properties].

3. Select a tab for the Linked Printer.

4. Select the button to enter information.

Note:
- Up to 6 Linked Printers may be entered.

5. Change settings.
   See "Linked Printer Setup List" (p.116) to change settings.
   Note:
   - If the function has additional Setup Screens, enter necessary settings then touch [OK]. Returns to the "Link Properties" screen. The changes are updated. Touch [Cancel] to cancel the changes and return to the "Link Properties" screen.

6. Touch .

Returns to the Basic Screen. "Admin." settings are updated.
When using a Linked Printer (sold separately)

## Printing Scanned Original from a Linked Printer

### [Link Mode]

The mode in which an original is scanned into the machine and printed from a Linked Printer is called “Link Mode”. In Link Mode, the original is printed from the Linked Printer, regardless of the number of copies to print.

### Step 1: Switch to Link Mode.

1. Press the key on the machine to switch to Link Mode.
2. From Mode Screen, touch [Link Print] to switch to the Link Basic Screen.
3. When “Mode Key Pattern” is set to “Loop”, press the key until the Link Basic Screen is displayed.

### Step 2: Place the original.

1. Place the original on Stage Glass or in the ADF unit (option).
2. For information about placing the original, see step 4 in “Printing from a Paper Document or Book” (p. 34).

### Step 3: Select printing paper.

1. If the Linked Printer has multiple feed trays, touch [Paper] to specify the tray (paper size).
3. Select the desired paper size.

---

**Note:**

- While the message “Starting Up RISORINC-NET / Acquiring Linked Printer Configuration Data Please Wait a Moment” is displayed on the machine, the Linked Printer information is being retrieved via the network. Wait until the message disappears.

---

120 Printing Scanned Original from a Linked Printer [Link Mode]
When using a Linked Printer (sold separately)

3) Touch [OK].

Tip:
Using a Linked Printer's Universal Tray
If the Linked Printer's paper feed tray is set to "Universal", the "Universal" button is displayed on the machine's Paper Size screen. Follow the steps below to specify the paper size loaded in the Linked Printer's Universal Tray.


2) Touch the button corresponding to the size of the paper loaded in the "Universal" tray.

3) Touch [Portrait] or [Landscape].

Note:
- When "Universal", "Ledger", "Legal", "Folio", "A3", "B4" or "Foolscap" is selected in step 2, "Portrait"/"Landscape" options are not displayed.
- If the paper size specified in "Universal" is different to the size of the paper actually set, correct printing will not be possible.

4) Touch [OK].
   Returns to the Paper Size screen. Paper size is updated.

4 Select the print functions as needed.
The following functions are available:
- Image Processing mode (p.44)
- Scanning Contrast (p.45)
- Size (p.46)
- Dot Process (p.51)
- Memory (p.81)

Note:
- If the Linked Printer has optional devices such as a duplex unit, the optional functions are also available.
- Print Speed, Contrast, or Positioning cannot be adjusted.
- When a computer sends an output signal to the machine while it is in operation, such interrupting data may take priority, initiating a new print job over current one. We recommend that you set "Reservation" on the Admin. screen to set higher priority on output jobs from Linked Printers. Data received from the computer within specified time frame will not be processed.
- Enter the number of copies using the Print Quantity Keys.

5) Enter the number of copies using the Print Quantity Keys.

The number is displayed on the Print Quantity Display.
When using a Linked Printer (sold separately)

Note:
• To change the number, press the C key, then re-enter the correct number.

6 Press the START key.

The scan of the original begins. The scanned original data is sent to the Linked Printer, and the specified number of copies is printed from the Linked Printer.

Note:
• The current settings can be stored in Job Memory for future retrieval of the same settings.

7 Press the key when the print job is complete.

The setting returns to its default value.

Tip:
When multiple Linked Printers are connected to the network

When multiple Linked Printers are connected to the network, output device can be selected as needed.

To output to another Linked Printer, follow the steps below:

1) Touch [Printer Name] in the Link Basic Screen.

2) Select the Linked Printer to print from.

Note:
• If a Linked Printer is experiencing an error, that device is not available to be selected.

3) Touch [OK].

Note:
• If an error occurs on the selected Linked Printer while in Link Mode, the Link Sw. screen opens. Reselect another Linked Printer currently available for printing.

For information on purchasing additional Linked Printers, contact your dealer (or authorized service representative).
When using a Linked Printer (sold separately)

Using Optional Functions on a Linked Printer

Steps for setting up optional functions are shown below. These are available when the Linked Printer has an optional device such as a sorter or a duplex unit installed.

Note:
- See Linked Printer User’s Guide for further details on each function.

1 Touch [Functions] in the Link Basic Screen.

2 Select a function to modify.

3 Make changes as needed.
See “Configurable Functions” (p.124) to select correct settings.
### Configurable Functions

<table>
<thead>
<tr>
<th>Functions</th>
<th>Description</th>
<th>Screens and Steps</th>
<th>Related Admin. Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Counter Display</strong></td>
<td>Displays the number of printed copies for each Linked Printer recognized by the machine.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Link Sw.</strong></td>
<td>Select a printer from the list of Linked Printers recognized by the machine.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Note:</strong></td>
<td>• A Linked Printer currently experiencing an error is not available to be selected. See Linked Printer User’s Guide for troubleshooting.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Mailbox</strong></td>
<td>Select a paper receiving tray as an Output Tray.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Offset Pages</strong></td>
<td>Enable a feature to alternately eject multiple-page print copies.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

---

**Counter Display**
Displays the number of printed copies for each Linked Printer recognized by the machine.

**Link Sw.**
Select a printer from the list of Linked Printers recognized by the machine.

**Note:**
- A Linked Printer currently experiencing an error is not available to be selected. See Linked Printer User’s Guide for troubleshooting.

**Mailbox**
Select a paper receiving tray as an Output Tray.

**Offset Pages**
Enable a feature to alternately eject multiple-page print copies.

---

**Total Trays:**
The total number of trays. Set at 1 or more.

**Offset Pages:**
Available only when “Offset Pages” option is ON.
When using a Linked Printer (sold separately)

<table>
<thead>
<tr>
<th>Functions</th>
<th>Description</th>
<th>Screens and Steps</th>
<th>Related Admin. Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Staple</strong></td>
<td>Specify the positioning of staples on printed copies.</td>
<td></td>
<td><strong>Staple</strong>: Available only when “Staple” option is ON.</td>
</tr>
<tr>
<td></td>
<td>Differs depending on how the [Staple Position] is set on the Admin. screen.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• When set to [Invariable]: <strong>ON/OFF</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• When set to [Variable]: <strong>OFF/Front/Centerr Rear</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Punch</strong></td>
<td>Select whether to punch holes on the printed copies.</td>
<td><strong>ON/OFF</strong></td>
<td><strong>Punch</strong>: Available only when “Punch” option is ON.</td>
</tr>
<tr>
<td><strong>Printer Collate</strong></td>
<td>Select to retain original page order of the multi-page prints while ejecting into a single tray.</td>
<td><strong>ON/OFF</strong></td>
<td><strong>Printer Collate</strong>: Available only when “Printer Collate” option is ON.</td>
</tr>
<tr>
<td><strong>Duplex</strong></td>
<td>Print on both sides of the paper.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Different screens and steps apply depending on whether or not the ADF unit (option) is installed.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Note:</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• For instructions on how to print double-sided, See “Duplex Printing” (*p.126).</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Important!**:  
• Some optional functions may not be enabled concurrently, depending on the model and option configuration of the Linked Printer.
When using a Linked Printer (sold separately)

**Duplex Printing**

**[Duplex]**

Double-sided printing is possible when a Duplex Unit (Option) is installed to a Linked Printer.

**Note:**
- The “Duplex” settings can be made from either Master Making or Print Functions screens.
- Linked Printer will print following the specifics set via either of these screens.

1. Touch [Duplex] on the Functions Screen.

2. Set duplex binding direction.
   Set the binding direction as shown below. The combination of scanning orientation and binding direction will result in different styles.

   **Scanning orientations and duplex binding directions**

<table>
<thead>
<tr>
<th>Original Orientation</th>
<th>Vertical (Portrait)</th>
<th>Horizontal (Landscape)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Binding Direction</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Long Edge</td>
<td>![Long Edge Image]</td>
<td>![Horizontal Image]</td>
</tr>
<tr>
<td>Short Edge</td>
<td>![Short Edge Image]</td>
<td>![Vertical Image]</td>
</tr>
</tbody>
</table>

3. Select the number of originals.
   When scanning an original from the ADF unit (option), select either [Even] or [Odd] numbers to match the number of original sheets.

   **Important:**
   - This step is not necessary unless using the ADF unit. Continue on to step 4.

4. Touch [OK].

   **Note:**
   - To cancel Duplex Printing, touch [OFF] then [OK].
When using a Linked Printer (sold separately)

5 Place the original.
   Note:
   • For information about placing the original, see
     step 4, “Printing from a Paper Document or
     Book” (p.34)
   • To scan a single sheet of an original, place it on
     the Stage Glass.
   • When Duplex Printing from odd number of orig-
     inals scanned in the ADF unit, the reverse side
     of the last page will be blank.

6 Select Print functions as needed.
   The following functions are available:
   • Image Processing mode (p.44)
   • Scanning Contrast (p.45)
   • Size (p.46)
   • Paper Size (p.49)
   • Dot Process (p.51)
   • Memory (p.81)

7 Enter the number of copies using the
   Print Quantity Keys.

   The number is displayed on the Print Quantity Dis-
   play.
   Note:
   • To change the number, press the key, then re-enter the correct number.

8 Press the key.

   The next steps are different, depending on
   whether the original is scanned from Stage Glass,
   or from the ADF unit.
   Perform one of the following steps:

Important!:
   • Either Stage Glass or ADF unit may be used,
     but not both at a time.

   Using the Stage Glass
   Place the first original document on the Stage
   Glass, wait for the message “Duplex Process-
   ing for Linked Printer” to disappear, then place
   the second original and press the key.

   Once data for both sides of the paper is trans-
   mitted, the Linked Printer will print the specified
   number of copies.
   To print multiple Duplex Print copies, repeat
   steps 5-7 of Duplex Printing.

Important!:
   • Once the first original is scanned, the next orig-
     inal must be placed within pre-determined
     Duplex Interval period on the Admin. screen
     (p.102). Failure to do so will result in the
     Linked Printer printing one side only.
   Note:
   • Pressing the key without placing the sec-
     ond original will also result in the Linked Printer
     printing one side only.
   • Setting adjustment can be made on the follow-
     ing functions after placing the second original
     and before its scan starts:
     – Image Processing mode (p.44)
     – Scanning Density (p.45)
     – Size (p.46)

   Using the ADF unit
   The top sheet is scanned first.
   As each original page is scanned, the Linked
   Printer prints specified number of copies.
Replacing Consumables

Check for Remaining Amount of Consumables

The machine checks and reports on remaining amount of ink, master, as well as the space left in the disposal box.

Note:
• The report may not be displayed if detection fails.
• The reported amount is for reference only and may not be perfectly accurate.

1 Touch [Info] on the Basic Screen.

2 Check for remaining amount of consumables.

Display Details

<table>
<thead>
<tr>
<th>Indicator/Message</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>The black bar indicates the remaining amount. Ex: approximately 10% left</td>
</tr>
<tr>
<td>(Unknown), no display</td>
<td>Indicates that consumable data is not available, is not set, etc.</td>
</tr>
</tbody>
</table>

Tip:
- Information Button
- Icon on the Information Button displays current status of the consumables as detected by the machine.

- The icon will change depending on the matching information detected from the consumable.
- When matching information was correctly retrieved from the consumable (normal display)
- When matching information is not available (gray display)

When the icon is grayed, the remaining amount of master/ink cannot be displayed.

When the master material or ink runs low, the [master] or [ink] icon blinks on the right of the button to let you know that the item should soon be replaced.

Note:
• If the machine is unable to retrieve matching data from the consumable, you must enter the correct setting value.
  p.157

When running low, be sure to restock supply.
• Master (p.129)
• Ink (p.132)
• Master Disposal (used master) (p.134)
Replacing the Master Roll

When the Master Roll is depleted, a message is displayed and the machine stops. Replace with a new Master Roll.

**Important!**
- For the Master Roll, it is recommended to use the products specified by RISO.
- Keep the power ON while replacing the master.

1. **Open the Front Cover.**
   - ![Diagram of Front Cover Opened]

2. **Check the indicator of the Master Making Unit Release Button is ON.**
   - ![Diagram of Master Making Unit Release Button]
   - If the indicator is off, press the Master Making Unit Release Button to turn it on.

   **Important!**
   - When the Print Cylinder (Drum) is out, Master Making Unit cannot be pulled out. Return the Print Cylinder (Drum) into position and press the Master Making Unit Release Button. ➔ p.135

3. **Pull out the Master Making Unit.**
   - ![Diagram of Master Making Unit Pulled Out]
   - Grasp the Master Making Unit Handle and pull forward.
   - Pull out slowly until it stops.

4. **Open the Master Making Unit Cover.**
   - ![Diagram of Master Making Unit Cover Opened]
   - Grasp the Master Making Unit Cover Lever and open the Master Making Unit Cover.
Replacing Consumables

5 Open the Master Roll Holder.

6 Remove the depleted Master core.

7 Install a new Master Roll.

Important!
- Take care not to damage the section when removing the shrink wrap. If the section is bent or the perforation cut, the master will become unusable.
- Do not remove the tape yet.

8 Close the Master Roll Holder.

9 Insert the leading edge of the master under the Master Guide Flap.

Note:
- Dispose the depleted master core according to the disposal rule of your local community.

Tip:
If You Cannot Insert the Master
1) Raise the Master Guide Flap
   Turn the dial on the edge of the Master Guide Flap towards the rear and raise the Master Guide Flap.
2) Pull out the master to the line indicated by the arrow.

Remove the plastic shrink wrap from the new Master Roll, and place in with the mark to the left.

Remove the tape once the Master Roll Holder has been closed.

Insert the leading edge of the master into its entrance under the Master Guide Flap and advance it as far in as it will go. If the master is loose, turn the flange at the right towards the rear and rewind.

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3) Lower the Master Guide Flap.

10 Return each part to its original position.

Close the Master Making Unit Cover.

Return the Master Making Unit to its original position and close the Front Cover.
Replacing Consumables

Replacing the Ink Cartridge

When the ink is depleted, a message is displayed and the machine stops.
Replace with a new Ink Cartridge.

⚠️ Caution:

- Ink may be left on the area around the Print Cylinder (Drum), so take care not to smudge your hands or clothes.
- Wash immediately with soap if you should get ink on your hands, etc.

⚠️ Important!!:

- For the Ink Cartridge, it is recommended to use the products specified by RISO.
- Keep the power ON while replacing the Ink Cartridge.
- Replace with an Ink Cartridge of the same ink color. If you want to change the ink color, replace the Print Cylinder (Drum) itself. 
  → p.135

1 Open the Front Cover.

2 Pull the empty Ink Cartridge out of the holder.

Turn the Ink Cartridge to the counter clockwise ( ) and then pull it out.

Note:

- Dispose the empty Ink Cartridge according to the disposal rule of your local community.

3 Remove the cap on the new Ink Cartridge.

Turn the Ink Cartridge cap to remove.

Important!!:

- Do not touch or give impact to the outlet surface of the new Ink Cartridge.
- Do not peel off the label beside the Ink Cartridge opening.
Replacing Consumables

Note:
• You can store the Ink Cartridge cap on the upper left of the Print Cylinder (Drum).

4 Insert the new Ink Cartridge.

Align the arrow on the Ink Cartridge to the mark on the cylinder (drum) unit, and insert until it stops.

5 Lock the Ink Cartridge.

Turn the Ink Cartridge clockwise (✓) and lock in position.

6 Close the Front Cover.
Replacing Consumables

Emptying the Master Disposal Box

Used masters are held in the Master Disposal Box. When the Master Disposal Box is full, a message displays and the machine stops. Discard the used masters.

⚠️ Caution:
- Wash immediately with soap if you should get ink on your hands, etc.

1 Remove the Master Disposal Box.

Grasp the Master Disposal Box handle and pull the box forward.

2 Discard the ejected masters.

Tilt the Master Disposal Box down and discard the used masters.

3 Place the Master Disposal Box into position.

Insert the Master Disposal Box until it stops.

Note:
- Dispose the ejected masters according to the disposal rule of your local community.
  ⇒ p.138
- If used masters get stuck, hold the Master Disposal Box tilted downward and squeeze the push-out lever to release any remaining masters.
Replacing the Print Cylinder (Drum)

When replacing with a Color Cylinder (Drum) to change colors, or when removing jammed paper, follow the steps to remove Print Cylinder (Drum). Be sure to use a Color Cylinder (Drum) specifically designed and approved for use with this machine.

⚠️ Caution:

- Do not stand the Print Cylinder (Drum) upright. Doing so may stain the floor, etc.

하셨다!!

- Use only Print Cylinders (Drums) specifically designed and approved for use with this machine.
- Keep the power ON while removing or replacing the Print Cylinder (Drum).
- Make sure to place the changed Print Cylinder (Drum) into the cylinder (drum) case and store horizontally.

Removing the Print Cylinder (Drum)

1. Open the Front Cover.

2. Check that the indicator of the Print Cylinder (Drum) Release Button is ON.

If the indicator is off, press the Print Cylinder (Drum) Release Button to turn it on.

 carta!!

- When the Master Making Unit is out, the Print Cylinder (Drum) cannot be pulled out. Return the Master Making Unit into position and press the Print Cylinder (Drum) Release button. ❘ p.129

3. Pull out the Print Cylinder (Drum).

Grasp the Print Cylinder (Drum) Handle and slowly pull until the Print Cylinder (Drum) is completely extended.

4. Remove the Print Cylinder (Drum).

Use both hands to lift the Print Cylinder (Drum) straight up to remove from the rail. Proceed with replacing the cylinder (drum), removing the paper jam, etc.
Replacing Consumables

⚠️ Caution:
- Do not touch the connector on the Print Cylinder (Drum).
Neglecting this may result in malfunction of the Print Cylinder (Drum) because of static electricity or other factors.
Replacing Consumables

Installing the Print Cylinder (Drum)

1 Place the Print Cylinder (Drum) on the Rail.

Align the ▼ mark on the Print Cylinder (Drum) with the ▲ mark on the guide, and place the Print Cylinder (Drum) horizontally onto the guide.

Note:
• If the Print Cylinder (Drum) was manually rotated, be sure to turn it back so that ▼ and ▲ marks align, after it is placed on the guide.

2 Return the Print Cylinder (Drum) to its original position.

Push the Print Cylinder (Drum) in as far as it will go, and then close the Front Cover.

Important!:
• Do not grasp the Print Cylinder (Drum) Handle when pushing in the Print Cylinder (Drum).

Tip:
Changing the Cylinder (Drum) Type (RZ590 and RZ570 only)
When you install a different type of Print Cylinder (Drum), the Confirm Cylinder (Drum) Type screen appears.

1) Select the type corresponding to the installed Print Cylinder (Drum).
2) Touch [OK].

The Print Cylinder (Drum) type is confirmed and printing is enabled.

Important!:
• You will not be able to print until the Print Cylinder (Drum) type is confirmed.
• If you install a non-approved Color Cylinder (Drum), the message “Wrong-Type Print Cylinder Installed. Replace with Correct Type.” is displayed. Install a Color Cylinder (Drum) specifically approved for use with this machine.
Disposal of Depleted Consumables

Dispose of depleted Ink Cartridges, Master cores, ejected masters according to the regulations in your local community.

If required, separate the specific components using the following procedures to dispose them properly.

◆ Ink Cartridge

Remove the label (metal included) at the arrow from the outlet surface of the Ink Cartridge, and then dispose them separately.

Because ink may have adhered to the outlet surface of the Ink Cartridge, be careful not to smudge your clothes.

<table>
<thead>
<tr>
<th>Parts</th>
<th>Materials</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ink Cartridge material</td>
<td>plastic (polypropylene/polyethylene)</td>
</tr>
<tr>
<td>Label material</td>
<td>plastic (metal included)</td>
</tr>
<tr>
<td>Ink</td>
<td>Soy oil, petroleum hydrocarbons, water, pigments</td>
</tr>
</tbody>
</table>

◆ Master core

A metallic component has been attached to the bottom of the end section having the 1 mark stamped.

Because the component section has been perforated for cutout convenience, tear along the perforation for proper disposal.

<table>
<thead>
<tr>
<th>Parts</th>
<th>Materials</th>
</tr>
</thead>
<tbody>
<tr>
<td>Core material</td>
<td>Paper</td>
</tr>
<tr>
<td>Master material</td>
<td>plastic, Japanese paper</td>
</tr>
<tr>
<td>Material of the cutout component</td>
<td>plastic (metal included) and paper</td>
</tr>
</tbody>
</table>
Replacing Consumables

◆ Ejected Master

<table>
<thead>
<tr>
<th>Parts</th>
<th>Materials</th>
</tr>
</thead>
<tbody>
<tr>
<td>Master material</td>
<td>plastic, Japanese paper</td>
</tr>
<tr>
<td>Ink material</td>
<td>Soy oil, petroleum hydrocarbons, water, pigments</td>
</tr>
</tbody>
</table>

Note:
• It is made of carbon and hydrogen compounds. If fully combusted, it will turn into water and carbon dioxide.
Cleaning

The print quality may suffer if parts such as Thermal Print Head of the Master Making Unit, Scanner Glass of the ADF unit (option), White Roller, etc. are contaminated with dust, dirt, ink, white-out, etc..

Follow the steps below for periodic cleaning.

⚠️ WARNING:
• Before cleaning any part of the machine, turn off the power.
• Do not remove any fixed covers.
• Contact your service representative immediately if you suspect any dangerous situations or have questions or problems with the machine.
• Contact your service representative before moving the machine.
• Do not allow unauthorized persons to make adjustments or repairs.

⚠️ Caution:
• The machine has precision moving parts inside. Do not handle the machine in any other way than described in this manual.
• Be careful of the edge of metal parts, otherwise it may cause an injury.
• Do not make any modifications to the machine or remove any parts.
• Neither RISO nor its dealer is responsible for maintenance service performed by non-RISO-authorized personnel.
Thermal Print Head

Clean the Thermal Print Head each time you replace the Master Roll. Open the Master Making Unit Cover, and gently wipe the Thermal Print Head in the back of the unit several times with a soft cloth or tissue.

⚠️ Caution:
• Since the Thermal Print Head is very delicate, avoid shocks or scratches with a hard object.
• Since Thermal Print Head is susceptible to (damage by) static electricity, please be sure to remove the static electricity charged in the body before cleaning.

Stage Glass and Stage Cover Pad

If the Stage Glass and/or Stage Cover Pad is stained, gently wipe them with a soft cloth or tissue.

⚠️ Caution:
• Since the Stage Glass is very delicate, avoid shocks or scratches with a hard object.
Maintenance

Scanner Glass and White Sheet of ADF unit (Option)

Gently wipe the Scanner Glass, and the White Sheet several times with a soft cloth or tissue.

⚠️ Caution:
- Since the Stage Glass is very delicate, avoid shocks or scratches with a hard object.

Pressure Roller

If the Pressure Roller, which presses print paper against the Print Cylinder (Drum), is stained, smudged strips may appear on the back of copies.
If this happens, gently wipe the Pressure Roller with a soft cloth dampened with alcohol.

⚠️ Caution:
- Be sure to turn OFF power to the machine when cleaning the Pressure Roller.
- When putting your hand into the unit, do not touch the paper separation hook. The sharp tip of the hook can hurt your hand.
- Ink may be left on the area near the Print Cylinder (Drum), so take care not to smudge your hands or clothes. Wash immediately with soap if you should get ink on your hands, etc.

Separation Hook
The Exterior

Use a soft cloth to gently wipe down the entire printer on a regular basis in order to prevent the exterior from getting dirty.
If using a cleaning agent, use one recommended by your authorized service representative.

⚠️ Caution:
- Because the machine exterior is plastic, never use alcohol or solvent when cleaning.
- The Display may be cleaned by gently wiping with a dry cloth. Dampen a cloth with a small amount of cleaner and gently wipe to remove any ink. Do not spray or pour cleaner solution directly onto the display. Doing so can cause damage.
Troubleshooting

When a Message Displays

Refer to the following information to determine the cause and take appropriate actions when the machine stops operating and a message is displayed.

Error Message Layout

A message and a troubleshooting illustration will be displayed in accordance with the message type to show how to resolve the problem.

<table>
<thead>
<tr>
<th>Error Number</th>
<th>Error Types</th>
<th>Description</th>
<th>Reference page</th>
</tr>
</thead>
<tbody>
<tr>
<td>T00-000</td>
<td>Service Call Error</td>
<td>Errors that require repair or inspection by a authorized service representative. To resolve a Service Call Error, contact your dealer (or authorized service representative) with the error number.</td>
<td>p.145</td>
</tr>
<tr>
<td>A00-000</td>
<td>Jam Error</td>
<td>Displays when the master is jammed, etc..</td>
<td>p.145</td>
</tr>
<tr>
<td>B00-000</td>
<td>Optional Device Error</td>
<td>Displays when an error occurs on the optional device or Linked Printer.</td>
<td>p.146</td>
</tr>
<tr>
<td>C00-000</td>
<td>Consumable Error</td>
<td>Displays when a consumable such as ink or master roll is depleted.</td>
<td>p.147</td>
</tr>
<tr>
<td>D00-000</td>
<td>Installation Error</td>
<td>Displays when a part or unit is not properly installed.</td>
<td>p.148</td>
</tr>
<tr>
<td>J00-000</td>
<td>Paper Jam Error</td>
<td>Displays when an original document or printing paper is jammed.</td>
<td>p.150</td>
</tr>
</tbody>
</table>
## Troubleshooting

### T00-000: Service Call Error (in alphabetical order)

<table>
<thead>
<tr>
<th>Message</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>!!Battery Replacement!! Call Service</td>
<td>The battery is low or depleted.</td>
<td>Contact your dealer (or authorized service representative) and have the battery replaced. Press the key or the key to clear the error message display.</td>
</tr>
<tr>
<td>!!System Error!! Press Reset Key If Recovery has Failed, Call Service</td>
<td>A system error has occurred.</td>
<td>Press the key. If the problem persists, contact your dealer (or authorized service representative).</td>
</tr>
<tr>
<td>!!System Error!! Turn Main Power SW OFF Then ON If Recovery has Failed, Call Service</td>
<td>Shut off power, then restart. If the problem persists, contact your dealer (or authorized service representative).</td>
<td></td>
</tr>
</tbody>
</table>

### A00-000: Paper Jam Errors (in alphabetical order)

<table>
<thead>
<tr>
<th>Message</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Master Disposal Error Pull Out Print Cylinder and Discard Master</td>
<td>The master was not properly discarded.</td>
<td>1) Pull out the Print Cylinder (Drum) and remove the master from the cylinder (drum). p.135 2) Return the Print Cylinder (Drum) in place. 3) Press the key.</td>
</tr>
<tr>
<td>Master Jammed in Disposal Unit Pull Out Master Disposal Box and Remove Jammed Master</td>
<td>The master is jammed in the Master Disposal Unit.</td>
<td>Pull out the Master Disposal Box and remove the jammed master. p.134 If the error persists, contact your dealer (or authorized service representative).</td>
</tr>
<tr>
<td>Master Loading Error Pull Out Print Cylinder and Discard Master</td>
<td>The master did not properly attach to the Print Cylinder (Drum).</td>
<td>1) Pull out the Print Cylinder (Drum) and remove the master from the cylinder (drum). p.135 2) Return the Print Cylinder (Drum) in place. 3) Press the key.</td>
</tr>
<tr>
<td>Master Mis-Feed Pull Out Master Making Unit and Rewind Master Roll, then Reset Master in Place</td>
<td>The master is improperly installed.</td>
<td>Pull out the Master Making Unit, rewind the master and reinstall. p.129</td>
</tr>
</tbody>
</table>
## Troubleshooting

<table>
<thead>
<tr>
<th>Message</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Master Not Set in Place Insert Lead Edge of Master into Master Entrance and Close Master Making Unit</td>
<td>The master is improperly installed or is missing.</td>
<td>Pull out the Master Making Unit and reinstall the master. p.129</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Important!</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• If the leading edge of the master is wrinkled or torn, cut the edge straight and reinstall.</td>
</tr>
<tr>
<td>Master Remains on Print Cylinder Pull Out Print Cylinder and Remove Master</td>
<td>An unnecessary master remains on the Print Cylinder (Drum).</td>
<td>1) Pull out the Print Cylinder (Drum) and remove the master from the cylinder (drum). p.135</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2) Return the Print Cylinder (Drum) in place.</td>
</tr>
<tr>
<td>Safety SW on Standard Feed Tray is Activated Reset paper on Standard Feed Tray</td>
<td>The safety switch for the Paper Feed Tray has been activated.</td>
<td>Check underneath the Paper Feed Tray and on top of the printing paper for any obstructions. Remove if any exist.</td>
</tr>
<tr>
<td>System Error in Master Making Unit Take Out Master and then Close Master Making Unit Cover</td>
<td>The cutter mechanism for the master malfunctioned.</td>
<td>Pull out the Master Making Unit and remove the master. p.129 Closing the Master Making Unit Cover will reset the error. Setup the master again.</td>
</tr>
</tbody>
</table>

### B00-000: Optional Device Error (in alphabetical order)

<table>
<thead>
<tr>
<th>Message</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Data Transfer Error for Linked Printer Check Network and Linked Printer Then Transfer Data Again</td>
<td>Cannot transmit data to Linked Printer.</td>
<td>Check connections from Linked Printer and the machine to the hub. If they are properly connected, check the server and network communication status and consult with the network administrator.</td>
</tr>
<tr>
<td>Insert Card in Key/Card Counter</td>
<td>No card in the Key Card Counter (option).</td>
<td>Insert Card in the Key Card Counter.</td>
</tr>
<tr>
<td>!! Job Separator is OFF !! Turn On Power Switch of it</td>
<td>The Job Separator (option) is turned OFF.</td>
<td>Turn on the Job Separator.</td>
</tr>
<tr>
<td>Linked Printer in Error</td>
<td>A Service Call Error has occurred on the Linked Printer.</td>
<td>Check the Linked Printer and resolve the error.</td>
</tr>
<tr>
<td>No IP Address Assigned to This Printer Contact Your Network Administrator</td>
<td>IP address for the machine is not properly set.</td>
<td>Contact your system administrator and set the machine IP address correctly. p.99</td>
</tr>
<tr>
<td>!! No Linked Printer Detected !! Check Cable Connection and Power Supply for Linked Printer</td>
<td>Linked Printer may not be turned ON; cable may not be properly connected; connection may be interrupted.</td>
<td>Check that the Linked Printer has been switched on. Check to make sure all cables are properly connected. If properly connected, check for damaged cable.</td>
</tr>
</tbody>
</table>

---

When a Message Displays
### Troubleshooting

#### When a Message Displays

<table>
<thead>
<tr>
<th>Message</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>No Paper Tape in Job Separator</td>
<td>No tape in the Job Separator (option).</td>
<td>Load new tape into the Job Separator.</td>
</tr>
<tr>
<td>Replace Tape Roll</td>
<td></td>
<td></td>
</tr>
<tr>
<td>No Toner in Linked Printer</td>
<td>No toner in the Linked Printer.</td>
<td>Replace toner in the Linked Printer.</td>
</tr>
<tr>
<td>Paper Tape Jam in Job Separator</td>
<td>Tape jam occurred in the Job Separator (option).</td>
<td>Check the Job Separator and remove jammed tape.</td>
</tr>
<tr>
<td>Remove Paper Tape</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### C00-000: Consumable Errors (in alphabetical order)

<table>
<thead>
<tr>
<th>Message</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Load Paper in Standard Feed Tray</td>
<td>No printing paper in the Paper Feed Tray.</td>
<td>Load paper into the Paper Feed Tray. p.28</td>
</tr>
<tr>
<td>Master Disposal Box is Full</td>
<td>The Master Disposal Box is full.</td>
<td>Empty the Master Disposal Box. p.134</td>
</tr>
<tr>
<td>Empty Master Disposal Box</td>
<td></td>
<td></td>
</tr>
<tr>
<td>No Ink</td>
<td>The ink is depleted.</td>
<td>Replace and install a new Ink Cartridge. Use the Ink Cartridge specifically designed and approved for use with this machine p.132</td>
</tr>
<tr>
<td>Replace Ink Cartridge</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Important!:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>• If the error persists after replacing the Ink Cartridge, check for proper installation of the Ink Cartridge.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>No Master</td>
<td>The Master Roll is depleted.</td>
<td>Install a new Master Roll. Use Master Roll specifically designed and approved for use with this machine p.129</td>
</tr>
<tr>
<td>Replace Master Roll</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### Troubleshooting

#### D00-000: Installation Error (in alphabetical order)

<table>
<thead>
<tr>
<th>Message</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Close Front Cover</td>
<td>The Front Cover is open or improperly closed.</td>
<td>Check for the magnet underneath the Front Cover and firmly close.</td>
</tr>
<tr>
<td>Close Master Making Unit Cover</td>
<td>The Master Making Unit Cover is open or improperly installed.</td>
<td>Pull out the Master Making Unit, check and firmly close its cover.</td>
</tr>
<tr>
<td>Install Ink Cartridge</td>
<td>The Ink Cartridge is improperly installed or missing.</td>
<td>Properly install the Ink Cartridge.</td>
</tr>
<tr>
<td>Master Making Unit has been Unlocked</td>
<td>The Master Making Unit is ready to be pulled out.</td>
<td>Pull out the Master Making Unit.</td>
</tr>
<tr>
<td>Print Cylinder has been Unlocked</td>
<td>The Print Cylinder (Drum) is ready to be pulled out.</td>
<td>Pull out the Print Cylinder (Drum).</td>
</tr>
<tr>
<td>Print Cylinder Not Set in Place</td>
<td>The Print Cylinder (Drum) is locked but not pushed in properly.</td>
<td>Press the Print Cylinder (Drum) Release Button. Remove the Print Cylinder (Drum) after the button is lit and reinstall.</td>
</tr>
<tr>
<td>Rear Cover of Main Body is Off Call Service</td>
<td>The machine rear cover is removed.</td>
<td>Contact your dealer (or authorized service representative).</td>
</tr>
<tr>
<td>Set Master Disposal Box in Place</td>
<td>The Master Disposal Box is improperly set or missing.</td>
<td>Properly set the Master Disposal Box.</td>
</tr>
<tr>
<td>Set Master in Place</td>
<td>No master is installed.</td>
<td>Install a Master Roll.</td>
</tr>
<tr>
<td>Set Master Making Unit in Place</td>
<td>The Master Making Unit is missing or improperly installed.</td>
<td>Properly install the Master Making Unit.</td>
</tr>
<tr>
<td>Set Print Cylinder in Place</td>
<td>The Print Cylinder (Drum) is improperly set or missing.</td>
<td>Properly install the Print Cylinder (Drum).</td>
</tr>
<tr>
<td>Wrong-type Ink Cartridge Installed or Cannot Read Ink Info</td>
<td>Inappropriate Ink Cartridge is installed.</td>
<td>Properly install a correct Ink Cartridge.</td>
</tr>
<tr>
<td>Replace Ink Cartridge or Contact dealer/Riso office</td>
<td>The label on the Ink Cartridge outlet surface has come off or surface is with dirt.</td>
<td>The label on the Ink Cartridge outlet surface contains information needed for printing. If the machine cannot read the information, it does not operate. Set an Ink Cartridge that is specific to the machine and that is with label attachment and free from dirt.</td>
</tr>
</tbody>
</table>

**Important!**
- Use the Ink Cartridge specifically designed and approved for use with this machine. Failure to do so may cause problems or damage to the machine.
## Troubleshooting

**When a Message Displays**

<table>
<thead>
<tr>
<th>Message</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
</table>
| Wrong-type Master Installed or Cannot Read Master Info Replace Master Roll or Contact dealer/Riso office | Incorrect master is installed. | Set a correct Master Roll. p.129  
**Important!**:  
• Use a Master Roll specifically designed and approved for use with this machine. Failure to do so may cause problems or damage to the machine.  
The section on the master core is missing, or it has worn off, or it has been tilted. |
| Wrong-type Print Cylinder Installed Replace with Correct Type | Incorrect Print Cylinder (Drum) is installed. | Install a correct Print Cylinder (Drum). p.135  
**Important!**:  
• Use a Print Cylinder (Drum) specifically designed and approved for use with this machine. Failure to do so may cause problems or damage to the machine. |
Troubleshooting

J00-000: Paper Jam Error

Displays when the original document or printing paper is jammed inside the machine or the ADF unit (option). The location of the paper jam is indicated by the flashing icon ( ) in the illustration. Refer to the table below ( ) and resolve the issue as indicated.

**Note:**
- Use appropriate printing paper to prevent paper jams. Also select appropriate original document suitable for the ADF unit.
  - p.12
  - p.14

<table>
<thead>
<tr>
<th>Area Indicated/Blinking</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
</table>
| 1                      | Paper is jammed in the Paper Feed area. | 1) Check the paper feed side and remove the jammed paper.  
2) Reload printing paper.  
3) Press the key if error display does not clear.  
When using special paper, adjust the Paper Feed Pressure Adjustment Lever according to the paper characteristics.  
  - p.28 |
| 2                      | The original is jammed in the ADF unit (option). | When removing in the document insertion direction  
With the ADF Original Release Button pressed, pull out the original.  
When removing in the document ejection direction  
Raise Stage Cover, turn the ADF Original Release Dial and remove the original. |

150 When a Message Displays
When a Message Displays

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Troubleshooting

When a Message Displays

<table>
<thead>
<tr>
<th>Area Indicated/ Blinking</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
</table>
|                         | Paper is jammed in the Print Cylinder (Drum) area. | 1) Pull out the Print Cylinder (Drum). \( \Rightarrow \text{p.135} \)  
2) Remove the jammed paper.  
\( \textbf{Caution:} \)  
• Be careful not to touch the separation hook when putting your hands inside to remove paper. The edge of the separation hook is sharp and can cause injury. |
| 3                       |               |        |
|                         | Paper did not eject correctly. | Check for any jammed paper on the paper exit area.  
When using special paper, adjust the Paper Arranger on the Receiving Tray Paper Guides according to the paper characteristics. \( \Rightarrow \text{p.31} \) |
| 4                       |               |        |
Troubleshooting

Pop-Up Message Layout

Pop-Up Messages communicate various operational statuses. You can continue operation over some of them, but depending upon the context, others will require your action before operations can be resumed.

1) Error Number
   A reference letter (E/F) and an ID number.

2) Pop-Up Messages
   Content of the message.

<table>
<thead>
<tr>
<th>Error Number</th>
<th>Error Types</th>
<th>Description</th>
<th>Reference page</th>
</tr>
</thead>
<tbody>
<tr>
<td>E00-000</td>
<td>Maintenance Call</td>
<td>Pops up when battery replacement or a routine inspection by a service personnel is required.</td>
<td>p.152</td>
</tr>
<tr>
<td>F00-000</td>
<td>Warning Messages</td>
<td>Pops up when printing job cannot proceed due to a conflict between a Control Panel setting and the status of the machine or the Linked Printer.</td>
<td>p.153</td>
</tr>
</tbody>
</table>

E00-000: Maintenance Call (in alphabetical order)

<table>
<thead>
<tr>
<th>Message</th>
<th>Symptom/Action</th>
<th>How to Clear a Pop-Up Message</th>
</tr>
</thead>
<tbody>
<tr>
<td>!!Low Battery!! Call Service</td>
<td>(Symptom) Low battery. (Action) Contact your dealer (or authorized service representative) and have the battery replaced.</td>
<td>Touch [Close]. (Alternatively, press the  key or the  key to clear.)</td>
</tr>
<tr>
<td>!!Maintenance!! Call Service</td>
<td>(Symptom) Notifies user of need for a periodic maintenance. (Action) Consult your dealer (or authorized service representative).</td>
<td>Touch [Close]. (Alternatively, press the  key or the  key to clear.)</td>
</tr>
</tbody>
</table>
### F00-000: Warning Messages (in alphabetical order)

<table>
<thead>
<tr>
<th>Message</th>
<th>Symptom/Action</th>
<th>How to Clear a Pop-Up Message</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acquiring Linked Printer Configuration Data</td>
<td>(Symptom) The machine system is retrieving Linked Printer information. Link Mode printing is disabled while the retrieval is underway.</td>
<td>Touch [Close] to clear the Pop-Up Message and return to the previous screen.</td>
</tr>
<tr>
<td>Please Wait a Moment</td>
<td>(Action) Start the print job once the information is retrieved from the Linked Printer. Alternatively, print from the machine.</td>
<td>• When printing from the machine; Press the [ ] key or the [ ] key.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• When printing from a Linked Printer; Wait until the information has been retrieved. (This may take several minutes.)</td>
</tr>
<tr>
<td>![Auto-Link Operation is Not Available!!</td>
<td>(Symptom) Linked Printer is sending an error signal. Link Mode has been activated due to low print volume since “Link-Free Volume” is currently set to ON.</td>
<td>• When returning to the Master Screen; Touch [Cancel]. (Alternatively, press the [ ] key or the [ ] key to clear.)</td>
</tr>
<tr>
<td>Specified Linked Printer may be in Error or Turned OFF</td>
<td>(Action) Resolve the error on the Linked Printer first, then print. Alternatively, you can switch to another Linked Printer or print from the machine.</td>
<td>• When changing to another available Linked Printer; Touch [Link Switch] and select another Linked Printer on the Link Sw. screen. ([Link Switch] will not display if no other Linked Printer is available.)</td>
</tr>
<tr>
<td>![Book Shadow Editor is Not Available with ADF !!</td>
<td>(Symptom) Auto Document Feeder is disabled while Book Shadow function is active.</td>
<td>Touch [Close]. (Alternatively, press the [ ] key or the [ ] key to clear.)</td>
</tr>
<tr>
<td>Place Original on Stage Glass</td>
<td>(Action) Place the original on the Stage Glass.</td>
<td></td>
</tr>
<tr>
<td>Check Stock of Required Ink and Please Order If Needed</td>
<td>(Symptom) The remaining quantity of Ink Cartridge or Master Roll has become less than specified on “Stock Management”.</td>
<td>Touch [Close]. (Alternatively, press the [ ] key or the [ ] key to clear.)</td>
</tr>
<tr>
<td>Check Stock of Required Master and Please Order If Needed</td>
<td>(Action) Order Ink Cartridges or Master Rolls if necessary.</td>
<td>Touch [Close]. (Alternatively, press the [ ] key or the [ ] key to clear.)</td>
</tr>
</tbody>
</table>
## Troubleshooting

<table>
<thead>
<tr>
<th>Message</th>
<th>Symptom/Action</th>
<th>How to Clear a Pop-Up Message</th>
</tr>
</thead>
</table>
| **Enter Print Quantity Over [nn], Programed Minimum Value** | (Symptom) You are trying to print fewer copies than previously specified on “Minimum Print Quantity”.  
(Action) Enter a larger number to print, or change “Minimum Print Quantity” on the Admin. screen.  
☞ p.101 | Touch [Close], and specify the number of copies higher than the number displayed on the message. |
| **Invalid Print Cylinder has been Selected**  
**Change Cylinder, or Reselect Cylinder Size** | (Symptom) You have selected a different Print Cylinder (Drum) than the one currently in place, as confirmed in the Confirm Cylinder (Drum) Type screen when it was installed.  
(Action) Select the type of Print Cylinder (Drum) currently installed. Alternatively, you can change the Print Cylinder (Drum).  
☞ p.135 |  
• **When changing a setting:**  
In the Confirm Cylinder (Drum) Type screen, select the type of Print Cylinder (Drum) currently installed and touch [OK].  
• **When installing a different Print Cylinder (Drum):**  
Pull out the Print Cylinder (Drum) and replace with the correct one.  
When the Print Cylinder (Drum) is re-installed, the Warning Message will clear. |
| **!! Multi-Up is Not Available with This Paper Size!!**  
**Replace with Proper Paper of Standard Size** | (Symptom) Multi-up functions cannot be used when custom-sized paper is in the Paper Feed Tray.  
(Action) Load standard size paper in the Paper Feed Tray. | Touch [Close].  
(Alternatively, press the ☰ key or the ☯ key to clear.) |
| **No Master on Print Cylinder Make a New Master** | (Symptom) You are attempting to print, but there is no master on the Print Cylinder (Drum).  
(Action) Set the original and create a master. | Touch [Close].  
**Important!:**  
• Do not leave the Print Cylinder (Drum) without a master. This dries out the cylinder (drum) and causes damage. You must either create a master or perform a “Confidential” operation to wrap a master around the Print Cylinder (Drum). |
| **!! Number of Copies is set to “0”!!**  
**Printing Operation will Start on this Printer** | (Symptom) Number of print copies is set to “0”, yet “Link-Free Volume” is set to ON when Linked Printer is connected.  
(Action) Enter print quantity.  
☞ p.102 |  
• **When printing from the machine:**  
Touch [Continue].  
(Alternatively, press the ☰ key to print.)  
• **When stopping the print job:**  
Touch [Cancel].  
(Alternatively, press the ☰ key or the ☷ key to clear.) |
<table>
<thead>
<tr>
<th>Message</th>
<th>Symptom/Action</th>
<th>How to Clear a Pop-Up Message</th>
</tr>
</thead>
<tbody>
<tr>
<td>Original Undetected</td>
<td>(Symptom) The machine failed to detect the original document. The original document may not be placed.</td>
<td>Re-position the original to clear the Pop-Up Message.</td>
</tr>
<tr>
<td>Reset Original</td>
<td>(Action) Re-position the original.</td>
<td>• When resuming the print job; Touch [Continue]. (Alternatively, press the (\rightarrow) key to print.)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• When stopping the print job; Touch [Cancel]. (Alternatively, press the (\rightarrow) key or the (\Rightarrow) key to clear.)</td>
</tr>
<tr>
<td>Page Format is Larger than Paper Size</td>
<td>(Symptom) The printing paper is smaller than the Master.</td>
<td>• When printing from the machine; Touch [Continue]. (You can also print by pressing the (\rightarrow) key or the (\Rightarrow) key.)</td>
</tr>
<tr>
<td>!! Possible Ink Smudges on Prints !!</td>
<td>(Action) Use a correct size printer paper.</td>
<td>• When stopping the print job; Touch [Cancel]. (You can also stop by pressing the (\rightarrow) key or the (\Rightarrow) key.)</td>
</tr>
<tr>
<td>Page Format is Larger than Paper Size</td>
<td>(Symptom) The printing paper is smaller than the Master.</td>
<td>• When printing from the machine; Press the (\rightarrow) key.</td>
</tr>
<tr>
<td>!! Possible Ink Smudges on Prints !!</td>
<td>(Action) Use a correct size printer paper.</td>
<td>• When stopping the print job; Touch [Cancel]. (You can also stop by pressing the (\rightarrow) key or the (\Rightarrow) key.)</td>
</tr>
<tr>
<td>(Continue-&gt;PROOF Key)</td>
<td></td>
<td>• When printing from the machine; Touch [Close], then either create a master or perform printing.</td>
</tr>
<tr>
<td>Processing Print Data</td>
<td>(Symptom) The machine is receiving the document data from the computer. While the data is being transmitted, Link Mode printing is disabled.</td>
<td>• When you need to print in the Link Mode; Retry after the job has completed.</td>
</tr>
<tr>
<td>from PC</td>
<td>(Action) Initiate the Print job after the transmission is complete, or print from the machine.</td>
<td></td>
</tr>
<tr>
<td>Linked Printers are Not Available while Processing Current Data</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(!!The Print Cylinder Type has been Changed!!) Select the Current Print Cylinder Type</td>
<td>(Symptom) A different type of Print Cylinder (Drum) has been installed.</td>
<td>• When changing a setting; In the Confirm Cylinder (Drum) Type screen, select the type of Print Cylinder (Drum) currently installed and touch [OK].</td>
</tr>
<tr>
<td></td>
<td>(Action) Select the type of Print Cylinder (Drum) currently installed. Alternatively, change back to the same type of Print Cylinder (Drum) as before.</td>
<td>• When installing a different Print Cylinder (Drum); Pull out the Print Cylinder (Drum) and replace with the same one as before. When the Print Cylinder (Drum) is re-installed, the Warning Message will clear.</td>
</tr>
</tbody>
</table>

When a Message Displays 155
## Troubleshooting

<table>
<thead>
<tr>
<th>Message</th>
<th>Symptom/Action</th>
<th>How to Clear a Pop-Up Message</th>
</tr>
</thead>
<tbody>
<tr>
<td>Starting Up RISORINC-NET Please Wait a Moment</td>
<td>(Symptom) RISORINC-NET is starting up. (Action) Please wait a moment. Alternatively, print from the machine.</td>
<td>Touch [Close]. (Alternatively, press the key or the key to clear.)</td>
</tr>
<tr>
<td>!! Unmatched Size--Current Page and Printing Paper!! Check Paper Size</td>
<td>(Symptom) The original data sent from the computer does not match the print paper size. (Action) Check the print paper size and change paper or size as needed.</td>
<td>• When resuming the print job; Touch [Continue]. (Alternatively, press the key to print.) • When stopping the print job; Touch [Cancel]. (Alternatively, press the key or the key to clear.)</td>
</tr>
</tbody>
</table>
Consumable Information Screen

In order to assure optimum printing, the machine acquires information from the consumables. If acquired matching information is not proper, the Consumable Information Screen is shown. Enter appropriate values. The \[
\text{ icon on the Info Button will be grayed out when this occurs.}
\]

\[p.128\]

**Note:**

- Entering an inappropriate value does not affect usual operations but may result in bad print quality.
- When you perform the following operations, the values set on the “Consumables Information Input Wizard” screen disappears and thus you need to enter the values again.
  - After the power switch is set to \(\text{OFF}\), the switch is set to \(\text{ON}\) again
  - After the machine is placed into the Sleep status, the \(\text{ key is pressed}\
- If you are not sure the best setting for the consumables used in the machine, we may suggest that you use “1” (default setting) except for “H1” setting and adjust from there if necessary based on the result of the printed copies. Riso takes no responsibility, and cannot advise as to the best setting, for particular consumables not manufactured and sold by Riso.

Ink Information Input Screen

This screen pops up when data could not be obtained from the Ink Cartridge.

![Ink Information Input Screen](image)

Touch [OK] and enter values as shown below.

<table>
<thead>
<tr>
<th>Screen Display</th>
<th>Description</th>
<th>Values</th>
</tr>
</thead>
</table>
| ![Ink Information Input Screen](image)                                          | [H1] Ink Color Setting  
Select the same color as the Print Cylinder (Drum) currently in use.      | 1: Black 2: Color |

When a Message Displays 157
## Troubleshooting

### When a Message Displays

A confirmation screen displays when done.

<table>
<thead>
<tr>
<th>Screen Display</th>
<th>Description</th>
<th>Values</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Screen Display" /></td>
<td>[H2] Print Density Fine Adjustment&lt;br&gt;Select a Print Density level to match the ink to fine-tune print result.</td>
<td>1 (Light) - 5 (Dark)</td>
</tr>
<tr>
<td><img src="image2" alt="Screen Display" /></td>
<td>[H3] First Print Density Adjustment&lt;br&gt;Select a Print Density level of the first print to match the ink. This can be selected independent of [H2] Print Density Fine Adjustment setting.</td>
<td>1 (Light) - 5 (Dark)</td>
</tr>
</tbody>
</table>

Press the key to approve selection.

Returns to the Basic Screen.

**Note:**
- Master Information Input screen may also display. If so, enter Master Information as well. [p.158](#)

### Master Information Input Screen

This screen pops up when data could not be obtained from the Master Roll. Touch [OK] and enter values as shown below.
### Screen Display

<table>
<thead>
<tr>
<th>Description</th>
<th>Values</th>
</tr>
</thead>
<tbody>
<tr>
<td>[H4] Master Density</td>
<td>1 (Light) - 10 (Dark)</td>
</tr>
<tr>
<td>Select the standard density to be applied during creation of the master.</td>
<td></td>
</tr>
<tr>
<td>[H5] Print Density Fine Adjustment</td>
<td>1 (Light) - 5 (Dark)</td>
</tr>
<tr>
<td>Select a Print Density level to match the master to fine-tune print result.</td>
<td></td>
</tr>
<tr>
<td>[H6] First Print Density Adjustment</td>
<td>1 (Light) - 5 (Dark)</td>
</tr>
<tr>
<td>Select a Print Density level of the first print to match the master. This can be selected independent of [H5] Print Density Fine Adjustment.</td>
<td></td>
</tr>
</tbody>
</table>

A confirmation screen displays when done.

Press the key to approve selection. Returns to the Basic Screen.
Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>The machine does not start up when the power switch is pressed.</td>
<td>You may have pressed the power switch while the machine was in the Sleep Mode.</td>
<td>Try pressing the power switch again. Before pressing the power switch, you may want to find out whether the machine is indeed in the Sleep Mode, by checking the 🌡 indicator on the Control Panel. If the 🌡 key is lit, the machine is in sleep mode. Press the 🌡 key to end sleep mode and to activate the machine.</td>
</tr>
<tr>
<td></td>
<td>Power has been disconnected.</td>
<td>• Check the electric cord for proper connection to both the machine and the power outlet. * Check the power breaker.</td>
</tr>
<tr>
<td>The front cover is closed, but the error message still does not clear.</td>
<td>The Front Cover has not been firmly closed.</td>
<td>Completely close the Front Cover. The magnetic latch should properly engage.</td>
</tr>
<tr>
<td>The Paper Feed Tray cannot be closed.</td>
<td>The Feed Paper Tray Guides have not been widen up to the limit.</td>
<td>Turn the power on and lower the Paper Feed Tray to the bottom. Set the Feed Tray Paper Guide Lock Lever to ● → ●, widen the Feed Tray Paper Guides up to the limit, and close the Paper Feed Tray.</td>
</tr>
<tr>
<td>The Print Cylinder cannot be placed into position.</td>
<td>The Print Cylinder (Drum) was stopped at an inappropriate position after rotation.</td>
<td>After manually rotating the cylinder (drum), make sure that the → mark and the ← mark meet as shown.</td>
</tr>
</tbody>
</table>
|                                                                        | The Print Cylinder (Drum) has not been correctly set to the guide.              | Set the cylinder (drum) to the guide correctly. ➤ p.137 }
<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
</table>
| An error indication does not disappear even though consumables(ink, master roll) are set. | The consumables (ink, master roll) have not been correctly set.               | After inserting the Ink Cartridge, turn it clockwise ( gençle) to lock. Or set the Ink Cartridge again.  
|                                                                        |                                                                               | Set a master roll so that the ( ) mark comes to the left, and set the Master Making Unit.  
|                                                                        |                                                                               | ăr p.129                                                               |
|                                                                        | The Ink Cartridge does not contain ink information.                           | Do not remove the label attached on the Ink Cartridge outlet section. If you did so, set a new Ink Cartridge.  
|                                                                        |                                                                               | ăr p.129                                                               |
|                                                                        | The master roll does not contain master information.                          | Do not remove the ( ) section from the master core. If you did so, set a new master roll.  
|                                                                        |                                                                               | ăr p.129                                                               |
| There is no image on copies.                                            | The original is placed face up.                                               | Place the original face down. (This is also true for the ADF unit)      |
|                                                                        | The master is installed with the incorrect side out.                         | Reinstall the Master Roll with correctly.  
|                                                                        |                                                                               | ăr p.129                                                               |
| Some areas are missing in the printed copy.                            | The Stage Glass (and/or the ADF Scanner Glass) is not clean.                 | Clean the Stage Glass (and/or the ADF Scanner Glass).  
|                                                                        |                                                                               | ăr p.140                                                               |
|                                                                        | A foreign object may exist on the master.                                    | Pull out the Print Cylinder (Drum) and check if any object exists on the master. If a foreign object exists between the master and the cylinder (drum), remove the master. Then set the cylinder (drum) and perform the master-making operation again.  |
|                                                                        | • The paper size placed on the Paper Feed Tray was not the same as the size of the original at the time of the master-making process.  
|                                                                        | • The Feed Tray Paper Guides were not fit to the width of paper at the time of the master-making process.  
| Vertical blank lines are found on printed copies.                      | The Thermal Print Head of the Master Making Unit or the Scanner Glass of Auto Document Feeder has been stained with dirt, white-out, etc. | Gently wipe the Thermal Print Head or Scanner Glass with a soft cloth.  
|                                                                        |                                                                               | ăr p.140                                                               |
## Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
</table>
| The unwanted background of an original is picked up on copies.          | If newspaper or colored paper is used as an original, the background is picked up on copies.  | Lighten the "Contrast" and create a new master.  
  ➥ p.45                                                              |
| Dirt is found on printed copies.                                        | The Stage Glass (and/or the ADF Scanner Glass) is not clean.                    | Clean the Stage Glass (and/or the ADF Scanner Glass).  
  ➥ p.140                                                             |
| The edges of printed copies are smudged with ink.                       | Larger size of paper than the original was placed on the Paper Feed Tray at the time of the master-making process. | Because a master was made according to a larger size than the original, the edges of the original were processed as shadows.  
  Set the same size of paper as the original and perform the master-making operation again.  
  Or attach tape as described below to solve the problem.  
  Did you use [Max. Scan] setting when making the master?  
  When printing thick paper such as cards, corners of the paper contacted and damaged the master.  
  Make another master and print with the new master.  
  Or pull out the Print Cylinder (Drum) and attach cellophane tape to the damaged section on the master.  
  However, if attached with cellophane tape, a master may not been properly sent to the Master Disposal Box. |
| The back of the printed paper is smudged with ink                       | The Pressure Roller has been stained with ink.                                 | Remove the Print Cylinder (Drum) and clean the Pressure Roller.  
  ➥ p.140                                                             |  
  If the print position is outside the print paper, this may cause the Pressure Roller to be stained with ink.  
  Be careful when changing the size of print paper or shifting the print position.  
  The Feed Tray Paper Guides were not fit to the width of paper at the time of the master-making process.  
  Adjust the Feed Tray Paper Guides to the width of the paper.  
  If the Feed Tray Paper Guides are set wider than the width of the paper, a master will become wider than necessary.  
  ➥ p.28                                                             |
| Are you using a paper that does not efficiently absorb ink?            | The ink did not dry fast enough, marking onto the reverse side of the next paper. Either change the paper or try “Ink Saving” or “Interval” features.  
  ➥ p.53  
  ➥ p.67                                                             |
## Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Printed images are faint. Printed texts are blurred.</td>
<td>If the machine is not used for an extended period of time, ink on the surface of the Print Cylinder (Drum) may dry. This results in faint or blurred printing just after printing is started.</td>
<td>The ink on the Print Cylinder (Drum) will dry when the machine is not in use for an extended period. Printing with dried ink will produce light or faded copies. Press the key and make several copies before making copies to be actually used. Or use the &quot;Idling Action&quot;.</td>
</tr>
<tr>
<td></td>
<td>Faint originals result in faint images.</td>
<td>Increase the scanning level and perform the master-making operation again. For originals written with a pencil, select the Pencil mode.</td>
</tr>
<tr>
<td></td>
<td>If the temperature is low (below 59°F (15°C)) in a place where the machine is installed or Ink Cartridges are stored, ink does not flow smoothly.</td>
<td>Use the machine after keeping it at room temperature for a while.</td>
</tr>
<tr>
<td></td>
<td>The Ink Saving mode has been set.</td>
<td>With the &quot;Ink Saving&quot; mode selected, the ink on printed copies is fainter than usual.</td>
</tr>
<tr>
<td>Multi-up did not function. There is nothing printed on one side.</td>
<td>Did you place the second original in time after the beep, while the message &quot;Place Another Original and Press Start Key&quot; was showing?</td>
<td>When you print using &quot;Multi-Up&quot;, the machine will beep during the Multi-Up Interval. Place the second original during that interval. If the machine starts scanning for the second time without a beep, even when you are scanning from the Stage Glass, you will need to adjust &quot;Multiple-Original Interval&quot; settings on the Admin. screen.</td>
</tr>
<tr>
<td></td>
<td>Did you accidentally press the key while the original was being scanned?</td>
<td>The print operation will stop if the key is pressed while scanning is in progress. Do not press the key until all originals have been scanned.</td>
</tr>
<tr>
<td></td>
<td>In the Book shadow editing, the position for shadow erasure is shifted.</td>
<td>Custom-size paper has been placed on the Paper Feed Tray.</td>
</tr>
<tr>
<td></td>
<td>Custom-size book or magazine was placed as an original.</td>
<td>Place a book or magazine on the Stage Glass so that its binding section comes to the center of the paper size placed on the Paper Feed Tray (or the size specified for the Size of originals for Book shadow editing using the Custom Setting mode).</td>
</tr>
<tr>
<td></td>
<td>The size of the original differs from the Size of originals for Book shadow editing specified using the Custom Setting mode.</td>
<td>In the Book Shadow screen, select a Page Size to be the same the original.</td>
</tr>
</tbody>
</table>
## Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
</table>
| The left and right print positions have been shifted.                  | The left and right print positions have not been adjusted for the center.     | The Paper Feed Tray is equipped with the Horizontal Print Position Adjustment Dial. Lower the tray, adjust the position, and then perform proof copy to check the position.  
  ➥ p.64                                                                  |                                                                                   |
| Paper sticks to the surface of the Print Cylinder.                     | The margin at the top of the original or print is too small.                   | The margin of the original (top of the print in the paper output direction) must be 3/16" (5 mm) at least. Lower the vertical print position. If this adjustment is impossible, reproduce an original with enough margin and perform the master-making operation again.  
  ➥ p.46                                                                  |                                                                                   |
| The print paper is inappropriate.                                      |                                                                               | Use the recommended paper.  
  ➥ p.12                                                                  |                                                                                   |
| The original has a solid black portion at its top.                     |                                                                               | If an original has a solid black portion at the top, printed copies may not properly output. Replace the original in the reverse direction and restart the master-making process. |
| Printed and curled copies are output.                                  | The print paper is loaded at a horizontal grain direction.                    | Load print paper with a vertical grain direction.                      |
| Paper gets jammed in the ADF unit (option).                           | There is any paper caught in the ADF unit.                                    | Press the ADF Original Release Button or turn the Release Original Dial and remove the jammed paper. |

---

Troubleshooting
## Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Printed copies are not neatly aligned in the Paper Receiving Tray.</td>
<td>The positions of the Receiving Tray Paper Guides and the Paper Stopper are inappropriate.</td>
<td>Adjust the Receiving Tray Paper Guides and the Paper Stopper to the size of paper. For thick paper, slightly widen them as necessary. If you have adjusted the horizontal position on the Paper Feed Tray, shift the Receiving Tray Paper Guides in the same direction. p.31</td>
</tr>
<tr>
<td>Paper is not smoothly fed from the Paper Feed Tray. (skipped paper, or multiple-sheet feeding)</td>
<td>The print paper is inappropriate.</td>
<td>Use paper that falls within the recommended range. p.12</td>
</tr>
<tr>
<td></td>
<td>The position of the Paper Feed Pressure Adjustment Lever was inappropriate.</td>
<td>When using thick or slippery paper, set the Paper Feed Pressure Adjustment Lever to &quot;Thick Paper&quot;. p.28</td>
</tr>
<tr>
<td></td>
<td>The angle of the Stripper Plate is inappropriate.</td>
<td>Turn the Stripper Plate Angle Adjustment dial as follows; • <strong>When the feeding skips</strong> Turn the dial to the left. • <strong>When multiple sheets are fed</strong> Turn the dial to the right.</td>
</tr>
<tr>
<td>The Paper Feed Adjustment on the Functions screen is not properly set.</td>
<td></td>
<td>Adjust the &quot;Paper Feed Adj.&quot;. Contact your dealer (or authorized service representative) for details on making the adjustment.</td>
</tr>
</tbody>
</table>

---

**Important!**

- Before making the adjustment, be sure to remove all paper from the Paper Feed Tray and confirm that the tray has lowered to the bottom.
## Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>The back of the printed card is peeling, or the leading edge gets wrinkled.</td>
<td>The angle of the Stripper Plate is in appropriate</td>
<td>Turn the Stripper Plate Angle Adjustment Dial to adjust the angle.</td>
</tr>
<tr>
<td>An error message displays even though there is no paper jam.</td>
<td>Is the lifted paper getting ejected at the second rotation of the Print Cylinder (Drum)?</td>
<td>Check the printed copy, and if the top margin is less than 3/16” (5 mm), slightly lower Print Position.</td>
</tr>
<tr>
<td></td>
<td>Is sunlight directly hitting the machine?</td>
<td>The sensor is affected by direct sunlight. Install shades or curtains, or move the machine out of direct sunlight.</td>
</tr>
<tr>
<td>When printing a multiple page computer file, the machine repeats the master-making process one page at a time.</td>
<td>Is “Print in Units” option selected in the Printer Driver?</td>
<td>Delete the current print job. Deselect “Print in Units”, and resend the data to the machine. See p.38, step 3. p.41</td>
</tr>
<tr>
<td>The computer sent the file, but it was not received by the machine.</td>
<td>Is the Admin. screen currently showing on the display?</td>
<td>Touch [Esc] and switch to the Basic Screen from the Admin. screen.</td>
</tr>
<tr>
<td>The [Print] key is blinking.</td>
<td>Received data is waiting for output?</td>
<td>Press the [Print] key and proceed to print.</td>
</tr>
</tbody>
</table>

**Problem**
- The back of the printed card is peeling, or the leading edge gets wrinkled.

**Possible Cause**
- The angle of the Stripper Plate is in appropriate

**Action**
- Turn the Stripper Plate Angle Adjustment Dial to adjust the angle.

---

**Problem**
- An error message displays even though there is no paper jam.

**Possible Cause**
- Is the lifted paper getting ejected at the second rotation of the Print Cylinder (Drum)?
- Is sunlight directly hitting the machine?

**Action**
- Check the printed copy, and if the top margin is less than 3/16” (5 mm), slightly lower Print Position.
- The sensor is affected by direct sunlight. Install shades or curtains, or move the machine out of direct sunlight.

---

**Problem**
- When printing a multiple page computer file, the machine repeats the master-making process one page at a time.

**Possible Cause**
- Is “Print in Units” option selected in the Printer Driver?

**Action**
- Delete the current print job. Deselect “Print in Units”, and resend the data to the machine. See p.38, step 3. p.41

---

**Problem**
- The computer sent the file, but it was not received by the machine.

**Possible Cause**
- Is the Admin. screen currently showing on the display?

**Action**
- Touch \[Esc\] and switch to the Basic Screen from the Admin. screen.

---

**Problem**
- The \[Print\] key is blinking.

**Possible Cause**
- Received data is waiting for output?

**Action**
- Press the \[Print\] key and proceed to print.
Optional Accessories

A variety of optional accessories are available to enhance the capabilities of the machine. For details about the optional accessories, see your dealer (or authorized service representative).

◆ Auto Document Feeder
   Feed up to 50 sheets of originals automatically.

◆ Color Cylinder (Drum)
   Simply change the Cylinder (Drum) to print in multiple colors. (Case included)

◆ Letter (A4) Cylinder (Drum) W (RZ590/RZ570 only)
   A special cylinder (drum) for Letter or A4 size landscape paper. (Case included)

◆ Key Card Counter
   With a single button press, shows the numbers of printed copies and consumed masters within a given period of time. This can help you manage costs.

◆ Job Separator
   With the Programed Printing function, allows the machine to print and sort into groups separated by tape.

◆ Stand

◆ RISO PRINTER Network Interface Card RISORINC-NET
   Use to directly connect the machine to the network. This comes with the RISO-MONITOR software that allows you to check the status of the machine from computers.

◆ Special Paper Feed Kit
   This unit allows you to feed thicker paper such as cards and envelopes

◆ Ink/Master Holder
   A rack kit for storing supply such as ink and masters.
## Specifications

### RISO RZ590

<table>
<thead>
<tr>
<th>Master-making/printing methods</th>
<th>High-speed digital master-making/full automatic stencil printing</th>
</tr>
</thead>
<tbody>
<tr>
<td>Original Type</td>
<td>Book (22 lb (10 kg) or less), sheet</td>
</tr>
</tbody>
</table>
| Original Size (max./min.)     | When using the Stage Glass :
|                               | $11\frac{1}{16}'' \times 3\frac{3}{16}'' (50 \text{ mm} \times 90 \text{ mm}) - 11\frac{11}{16}'' \times 17'' (297 \text{ mm} \times 432 \text{ mm})$ |
|                               | When using the ADF unit (option) :
|                               | $3\frac{3}{16}'' \times 5\frac{1}{2}'' (90 \text{ mm} \times 140 \text{ mm}) - 11\frac{11}{16}'' \times 17'' (297 \text{ mm} \times 432 \text{ mm})$ |
| Original Paper Weight         | When using the Stage Glass : 22 lb (10 kg) or less
|                               | When using the ADF unit (option) :
|                               | 15-lb bond (50 g/m²) - 28-lb bond (110 g/m²) |
| Print Paper Size (max./min.)  | $3\frac{3}{16}'' \times 5\frac{1}{2}'' (100 \text{ mm} \times 148 \text{ mm}) - 11\frac{11}{16}'' \times 17'' (297 \text{ mm} \times 432 \text{ mm})$ |
| Paper Supply Capacity         | 1000 sheets (17-lb bond (64 g/m²)) |
| Print Paper Weight            | 13-lb bond (46 g/m²) - 110-lb index (210 g/m²) |
| Image Processing mode         | Line, Photo, Duo, Pencil |
| Resolution                    | D600dpi |
| Master-making Time            | Approx. 16 seconds (for A4/landscape/100% reproduction ratio) |
| Printing Area (max.)          | $11\frac{1}{16}'' \times 16\frac{3}{16}'' (291 \text{ mm} \times 425 \text{ mm})$ |
| Print Reproduction Ratio      | Zoom : 50 - 200%
|                               | Standard reproduction ratio (enlargement) : 200%, 154%, 129%, 121%
|                               | Standard reproduction ratio (reduction) : 78%, 65%, 61%, 50%
|                               | Margin+ : 90 - 99 % |
| Print Speed                   | Approx. 60 - 130 sheets per minute (five steps variable) |
| Print Position Adjustment     | Vertical : ±$1\frac{1}{2}''$ (±15 mm) Horizontal : ±$\frac{1}{4}''$ (±10 mm) |
| Ink Supply                    | Full automatic (1000 ml per cartridge) |
| Master Supply/Disposal        | Full automatic (approx. 215 sheets per roll) |
| Master Disposal Capacity      | 100 sheets |
| User Interface                | LCD Touch Panel with Progress Arrow indicators, front-side operation |
| Optional Accessories          | Auto Document Feeder AF-V, Job Separator, Key Card Counter, Color Cylinder (Drum), Network Interface Card RISORINC-NET, Special Paper Feed Kit, Stand, Letter Cylinder (Drum) W |
| Power Source                  | RZ590UI : 120 V AC, 60 Hz <3.1 A> |
| Dimensions                    | When in use :
|                               | $54\frac{1}{8}''(W) \times 25\frac{1}{4}''(D) \times 26''(H) (1380 \text{ mm}(W) \times 645 \text{ mm}(D) \times 660 \text{ mm}(H))$ |
|                               | When in storage :
|                               | $30\frac{1}{2}''(W) \times 25\frac{1}{4}''(D) \times 26''(H) (775 \text{ mm}(W) \times 645 \text{ mm}(D) \times 660 \text{ mm}(H))$ |
| Weight                        | Approx. 227 lb (103 kg) |

**Note:**

- Please note that due to improvements and changes to the machine, some images and explanations in this manual may not correspond to your machine.
- The specifications are subject to change without prior notice.
Appendix

**RISO RZ570**

Master-making/printing methods
High-speed digital master-making/full automatic stencil printing

Original Type
Book (22 lb (10 kg) or less), sheet

Original Size (max./min.)
When using the Stage Glass:
111/16” × 17” (297 mm × 432 mm)
When using the ADF unit (option):
3/5” × 5½” (90 mm × 140 mm) - 111/16” × 17” (297 mm × 432 mm)

Original Paper Weight
When using the Stage Glass: 22 lb (10 kg) or less
When using the ADF unit (option):
15-lb bond (50 g/m²) - 28-lb bond (110 g/m²)

Print Paper Size (max./min.)
3/5” × 5½” (100 mm × 148 mm) - 111/16” × 17” (297 mm × 432 mm)

Paper Supply Capacity
1000 sheets (17-lb bond (64 g/m²))

Print Paper Weight
13-lb bond (46g/m²) - 210-lb index (210g/m²)

Print Reproduction Ratio
Zoom : 50 - 200%
Standard reproduction ratio (enlargement) : 163%, 141%, 122%, 116%
Standard reproduction ratio (reduction) : 87%, 82%, 71%, 61%
Margin+: 90 - 99 %

Print Speed
Approx. 60 - 130 sheets per minute (five steps variable)

Print Position Adjustment
Vertical : ±1/8” (±15 mm) Horizontal : ±1/6” (±10 mm)

Ink Supply
Full automatic (1000 ml per cartridge)

Master Supply/Disposal
Full automatic (approx. 220 sheets per roll)

Master Disposal Capacity
100 sheets

User Interface
LCD Touch Panel with Progress Arrow indicators, front-side operation

Optional Accessories
Auto Document Feeder AF-V, Job Separator, Key Card Counter, Color Cylinder (Drum), Network Interface Card RISORINC-NET, Special Paper Feed Kit, Stand, A4 Cylinder (Drum) W

Power Source
RZ570AW : 220V-240V AC, 50/60Hz <1.6A>
RZ570AN : 110 V AC, 60 Hz <3.1 A>

Dimensions
When in use:
54½”(W) × 25½”(D) × 26”(H) (1380 mm(W) × 645 mm(D) × 660 mm(H))

When in storage:
30¼”(W) × 25½”(D) × 26”(H) (775 mm(W) × 645 mm(D) × 660 mm(H))

Weight
Approx. 227 lb (103 kg)

**Note:**
- Please note that due to improvements and changes to the machine, some images and explanations in this manual may not correspond to your machine.
- The specifications are subject to change without prior notice.

170 Specifications
RISO RZ510

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<td>Original Type</td>
<td>Book (22 lb (10 kg) or less), sheet</td>
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| Original Size (max./min.)     | When using the Stage Glass: 11\(\frac{1}{16}\)" \(\times\) 17" (297 mm \(\times\) 432 mm)  
When using the ADF unit (option): 3\(\frac{3}{16}\)" \(\times\) 5\(\frac{1}{2}\)" (90 mm \(\times\) 140 mm) - 11\(\frac{1}{16}\)" \(\times\) 17" (297 mm \(\times\) 432 mm) |
| Original Paper Weight         | When using the Stage Glass: 22 lb (10 kg) or less  
When using the ADF unit (option): 15-lb bond (50 g/m²) - 28-lb bond (110 g/m²) |
| Print Paper Size (max./min.)  | 3\(\frac{3}{8}\)" \(\times\) 5\(\frac{1}{2}\)" (100 mm \(\times\) 148 mm) - 11\(\frac{1}{16}\)" \(\times\) 17" (297 mm \(\times\) 432 mm) |
| Paper Supply Capacity         | 1000 sheets (17-lb bond (64 g/m²))                           |
| Print Paper Weight            | 13-lb bond (46 g/m²) - 110-lb index (210 g/m²)               |
| Image Processing Mode         | Line, Photo, Duo, Pencil                                      |
| Resolution                    | D600dpi                                                       |
| Master-making Time            | Approx. 22 seconds (for A4/portrait/100% reproduction ratio) |
| Printing Area (max.)          | 8\(\frac{1}{4}\)" \(\times\) 11\(\frac{1}{16}\)" (210 mm \(\times\) 290 mm) |
| Print Reproduction Ratio      | Zoom: 50 - 200%  
Standard reproduction ratio (enlargement): 200%, 154%, 129%, 121%  
Standard reproduction ratio (reduction): 78%, 65%, 61%, 50%  
Margin+: 90 - 99% |
| Print Speed                   | Approx. 60 - 130 sheets per minute (five steps variable)      |
| Print Position Adjustment     | Vertical: ±8\(\frac{1}{2}\)" (±15 mm)  
Horizontal: ±3\(\frac{3}{8}\)" (±10 mm) |
| Ink Supply                    | Full automatic (1000 ml per cartridge)                        |
| Master Supply/Disposal        | Full automatic (approx. 295 sheets per roll)                  |
| Master Disposal Capacity      | 100 sheets                                                    |
| User Interface                | LCD Touch Panel with Progress Arrow indicators, front-side operation |
| Optional Accessories          | Auto Document Feeder AF-V, Job Separator, Key Card Counter, Color Cylinder (Drum), Network Interface Card RISORINC-NET, Special Paper Feed Kit, Stand |
| Power Source                  | RZ510UI: 120 V AC, 60 Hz <3.1 A>                              |
| Dimensions                    | When in use:  
54\(\frac{3}{8}\)"(W) \(\times\) 25\(\frac{1}{4}\)"(D) \(\times\) 26"(H) (1380 mm(W) \(\times\) 645 mm(D) \(\times\) 660 mm(H))  
When in storage:  
30\(\frac{3}{8}\)"(W) \(\times\) 25\(\frac{1}{4}\)"(D) \(\times\) 26"(H) (775 mm(W) \(\times\) 645 mm(D) \(\times\) 660 mm(H)) |
| Weight                        | Approx. 227 lb (103 kg)                                       |

**Note:**
- Please note that due to improvements and changes to the machine, some images and explanations in this manual may not correspond to your machine.
- The specifications are subject to change without prior notice.
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